



# 2020 R4M 賽道組裝步驟說明

Assembly instructions of 2020 R4M contest venue

## 45片底層基座 (1)

45 pieces of JUMBO

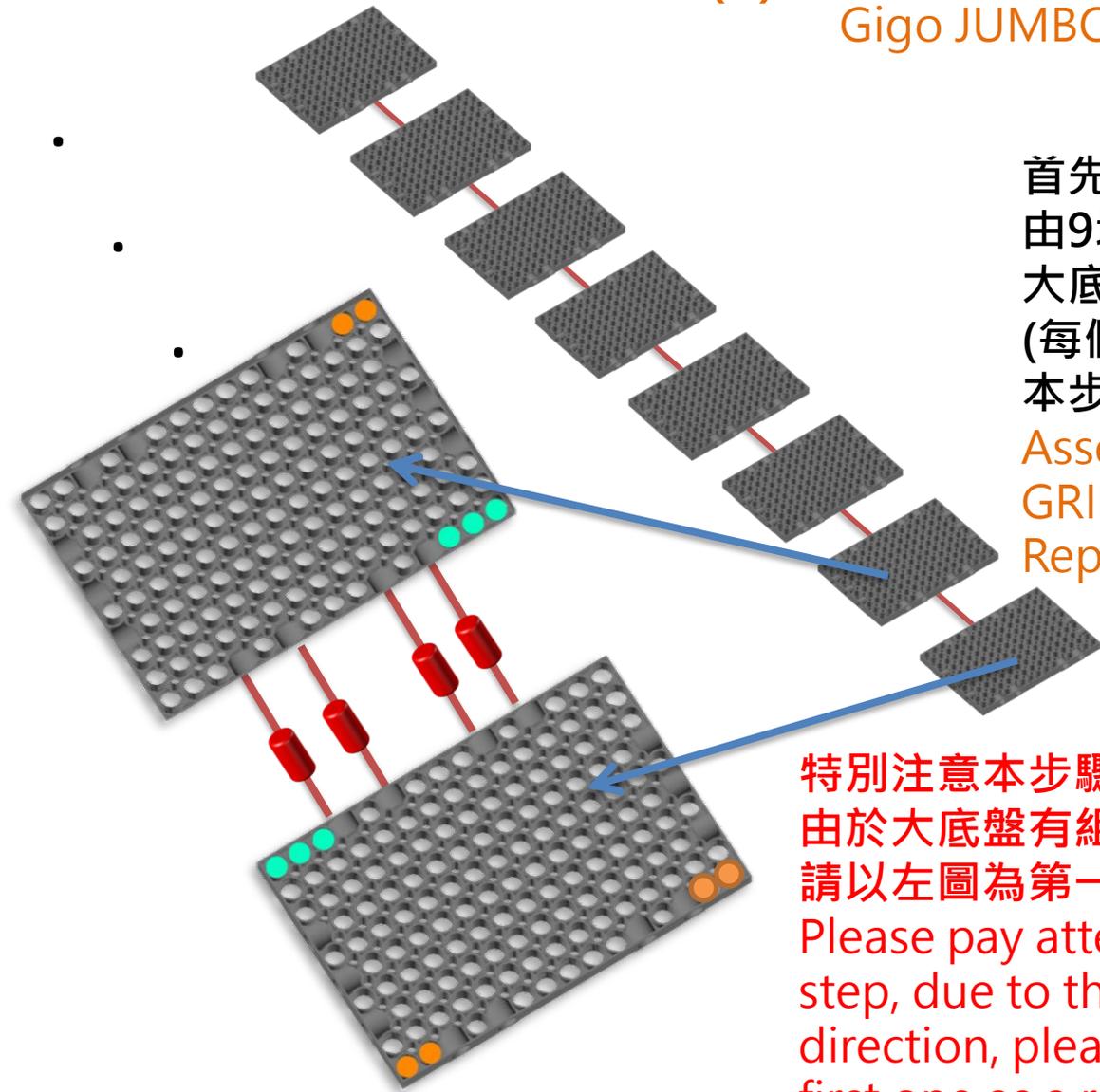
BASE GRID for R4M base (1)

大底盤中間組裝與底部結合

請參照[相關連結](#)(Link)

本篇將不在贅述

(please refer to above link for Gigo JUMBO BASE GRID installation Tutorial).



首先組裝R4M基座

由9塊(7125-W10-B1S)

大底盤以30mm圓棒組成

(每個凹點皆須放入)

本步驟請重複組裝五次

Assemble 9 pieces of JUMBO BASE GRID(7125-W10-B1S)for R4M base.

Repeat five times in this step.

特別注意本步驟要點，

由於大底盤有組裝的方向性，

請以左圖為第一塊做為基準向左排列。

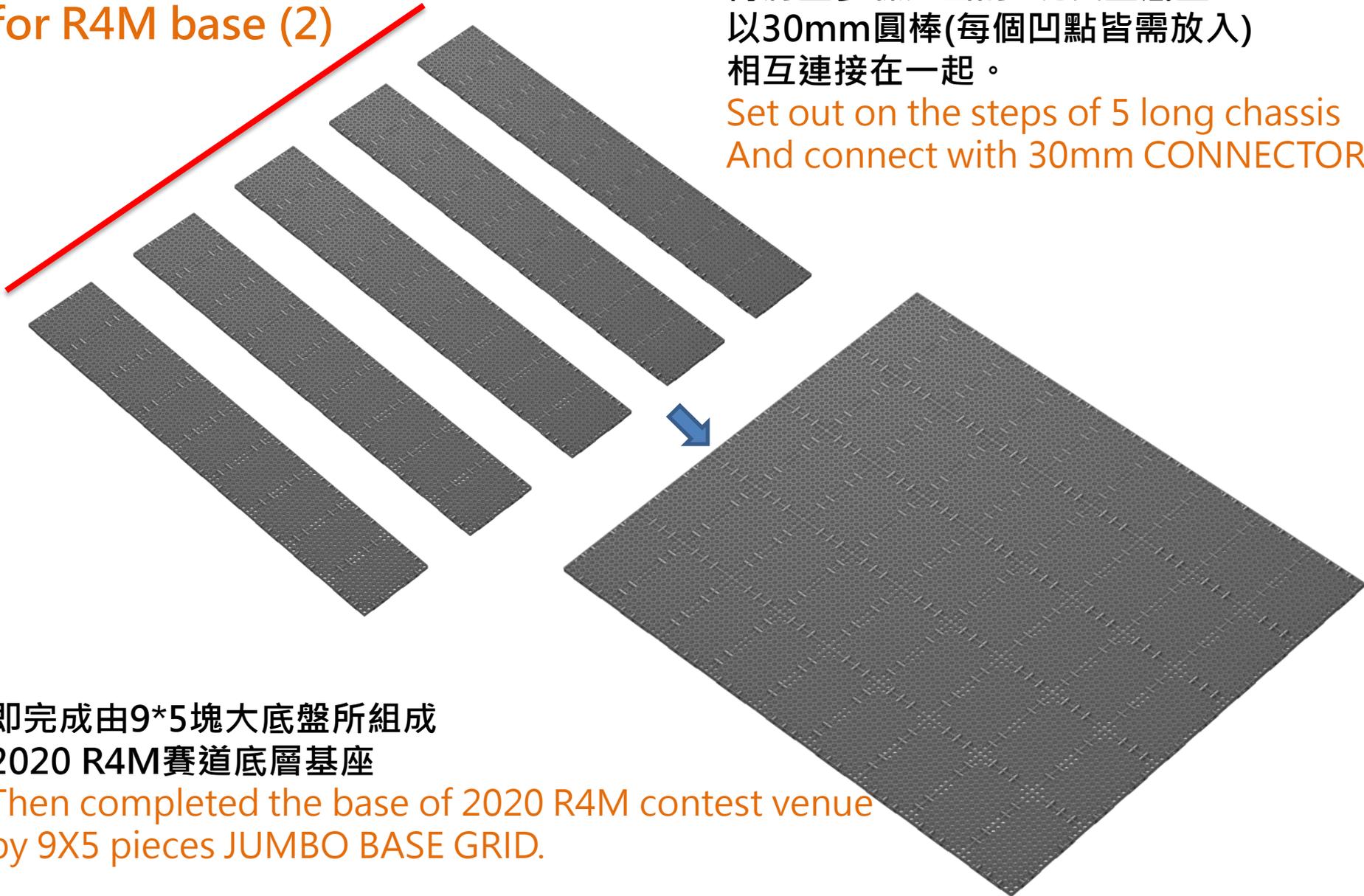
Please pay attention to the essentials of this step, due to the large chassis assembly direction, please use the left picture as the first one as a reference.

## 45片底層基座 (2)

45pieces of JUMBO BASE GRID  
for R4M base (2)

再將上步驟組出的5塊長型底盤  
以30mm圓棒(每個凹點皆需放入)  
相互連接在一起。

Set out on the steps of 5 long chassis  
And connect with 30mm CONNECTOR.



即完成由9\*5塊大底盤所組成  
2020 R4M賽道底層基座

Then completed the base of 2020 R4M contest venue  
by 9X5 pieces JUMBO BASE GRID.

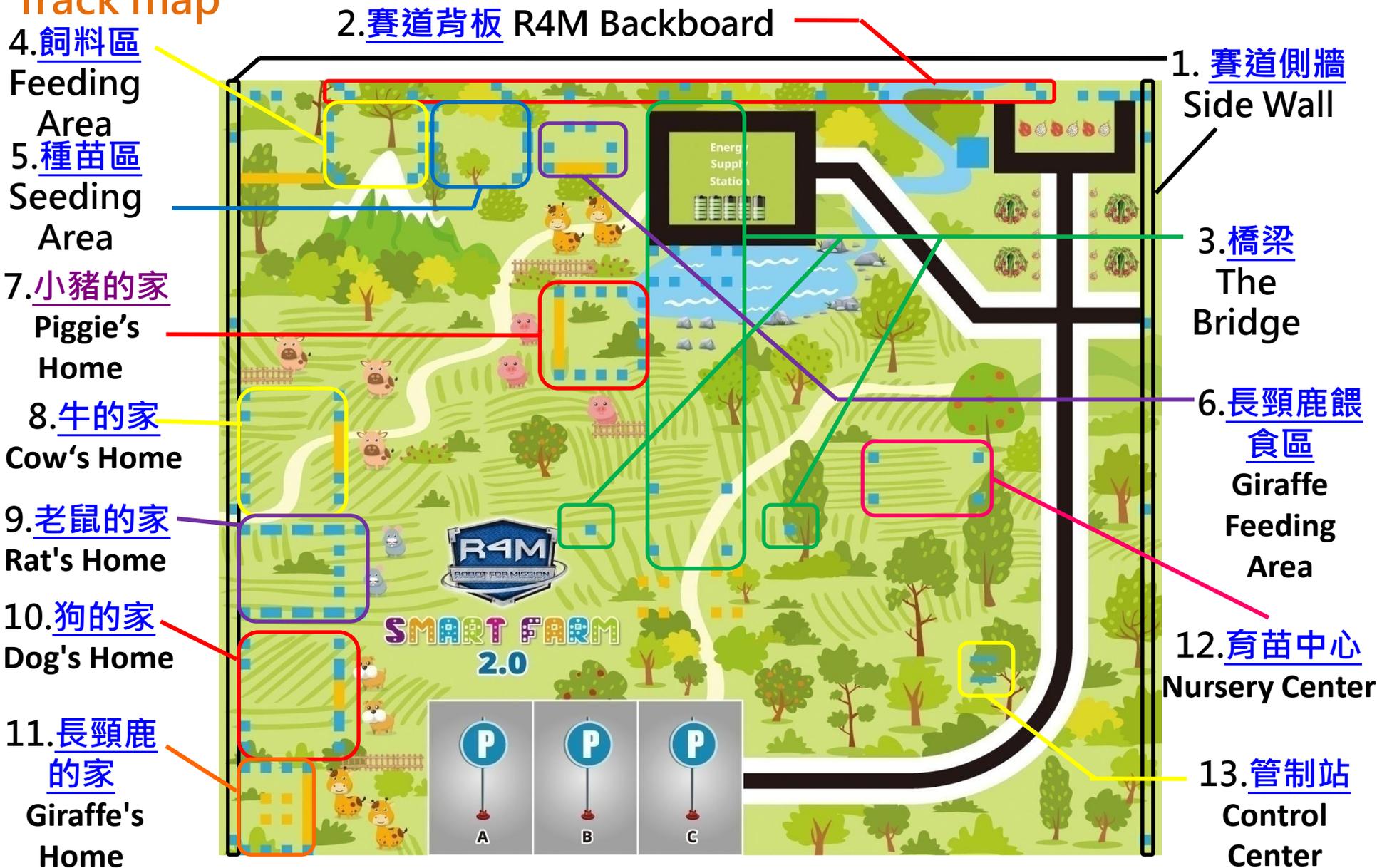
# 賽道圖介紹

藍色處為需安裝之組裝孔位。

## Introduction of 2020 R4M

The blue square represent the hole to be installed.

### Track map



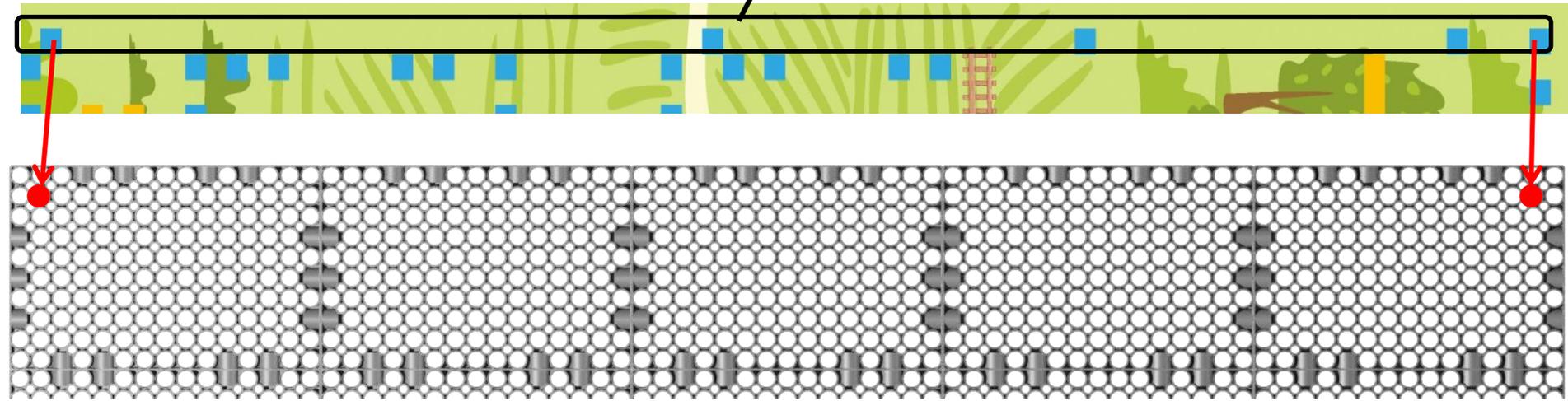
# 賽道圖定位

## Track map positioning

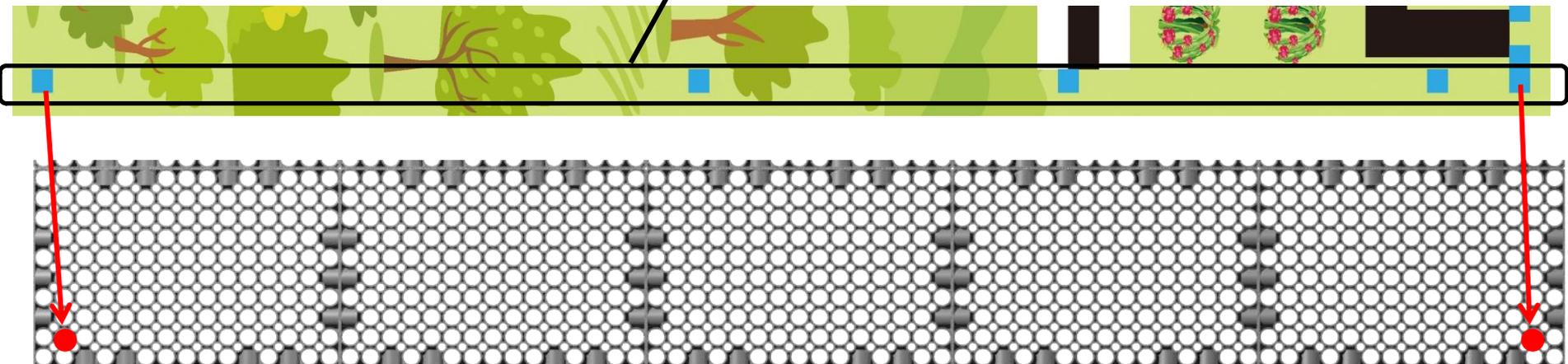
將賽道圖疊放於上步驟  
完成之底層基座上，並對好外側孔位。

Stack the track map on the contest venue  
and position the outer holes based on following  
pictures.

賽道左側 Left of the track map



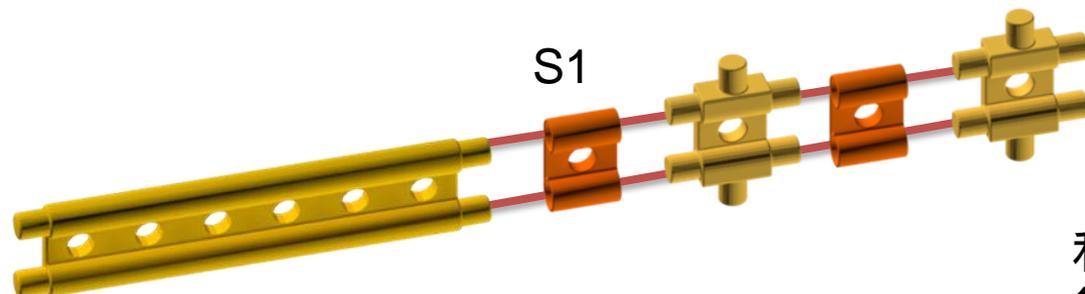
賽道右側牆左側 Right of the track map



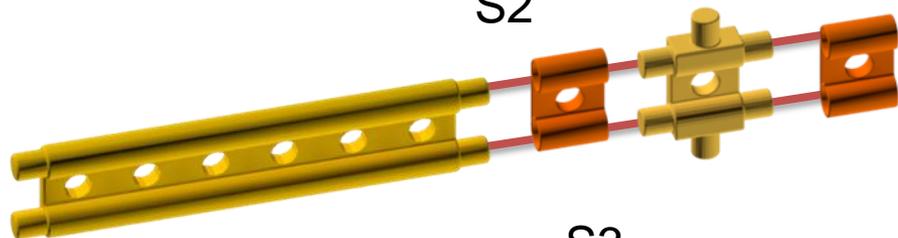
# 1.R4M賽道側牆 (1)

## The side wall of R4M contest venue(1)

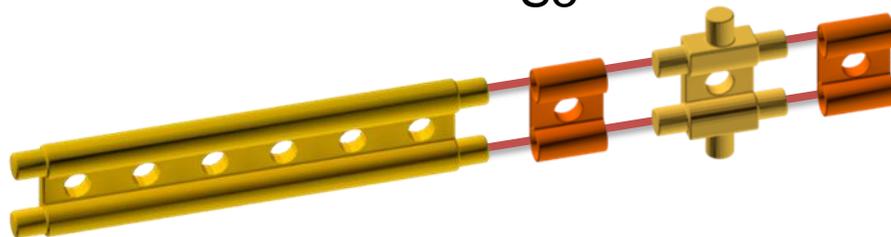
S1



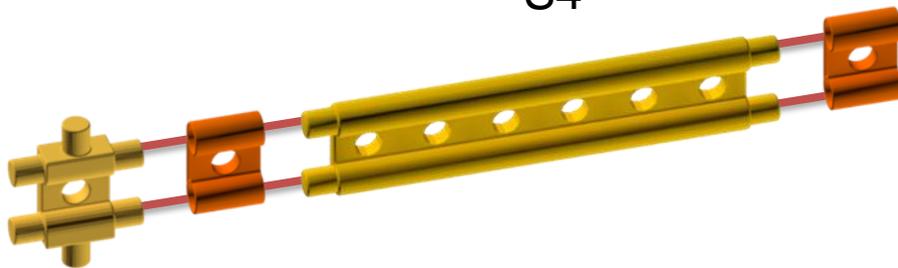
S2



S3



S4



利用各軌道零件組成R4M左右側牆  
每一組件請製做成2份

Use track components to assemble  
the left wall and right wall.  
This step must be repeated to  
make two.

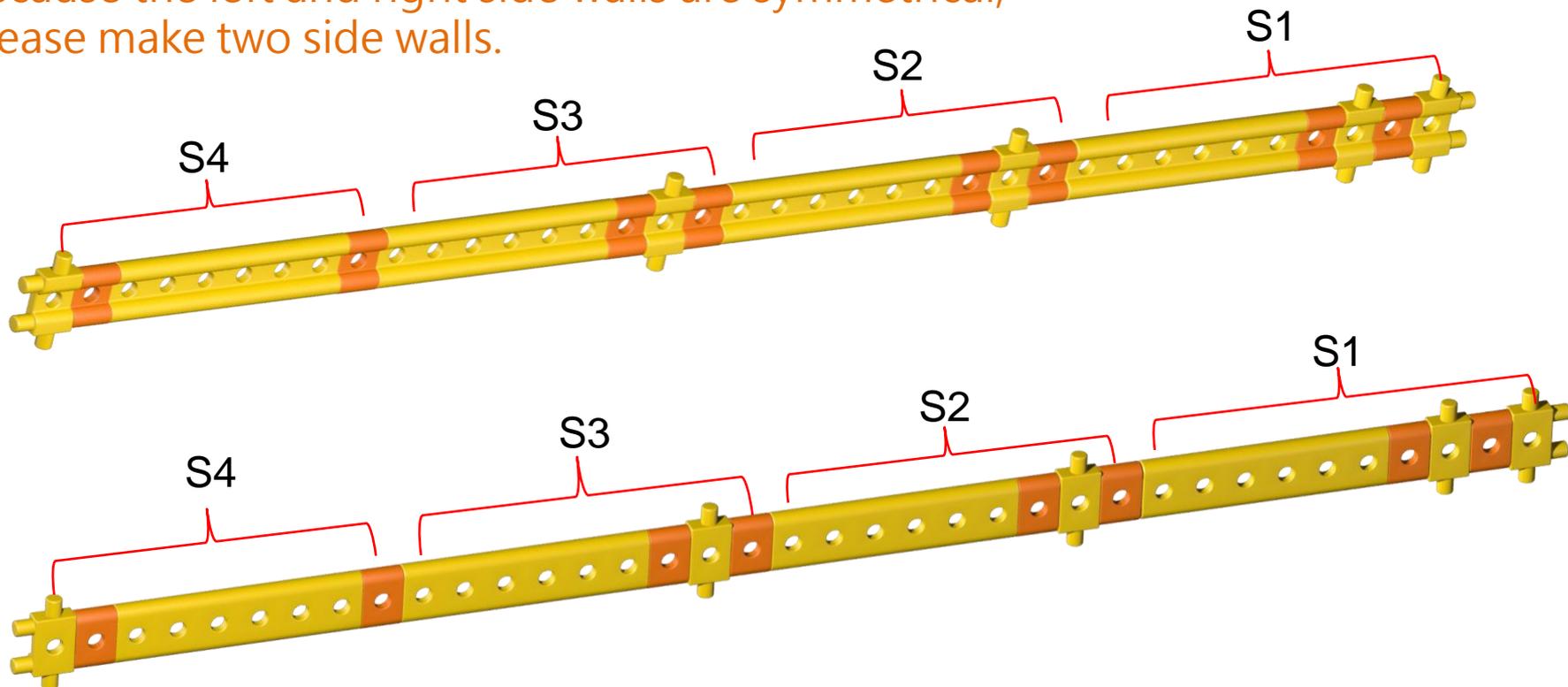
# 1.R4M賽道側牆 (2)

## The side wall of R4M contest venue(2)

再將S1~S4組件相互結合  
形成R4M側牆

由於左右側牆是對稱的  
所以請製做成2份側牆

Combine S1 to S4 components together to complete side walls.  
Because the left and right side walls are symmetrical,  
please make two side walls.



# 1.R4M賽道側牆 (3)

## The side wall of R4M contest venue(3)

利用上步驟所組成的側牆

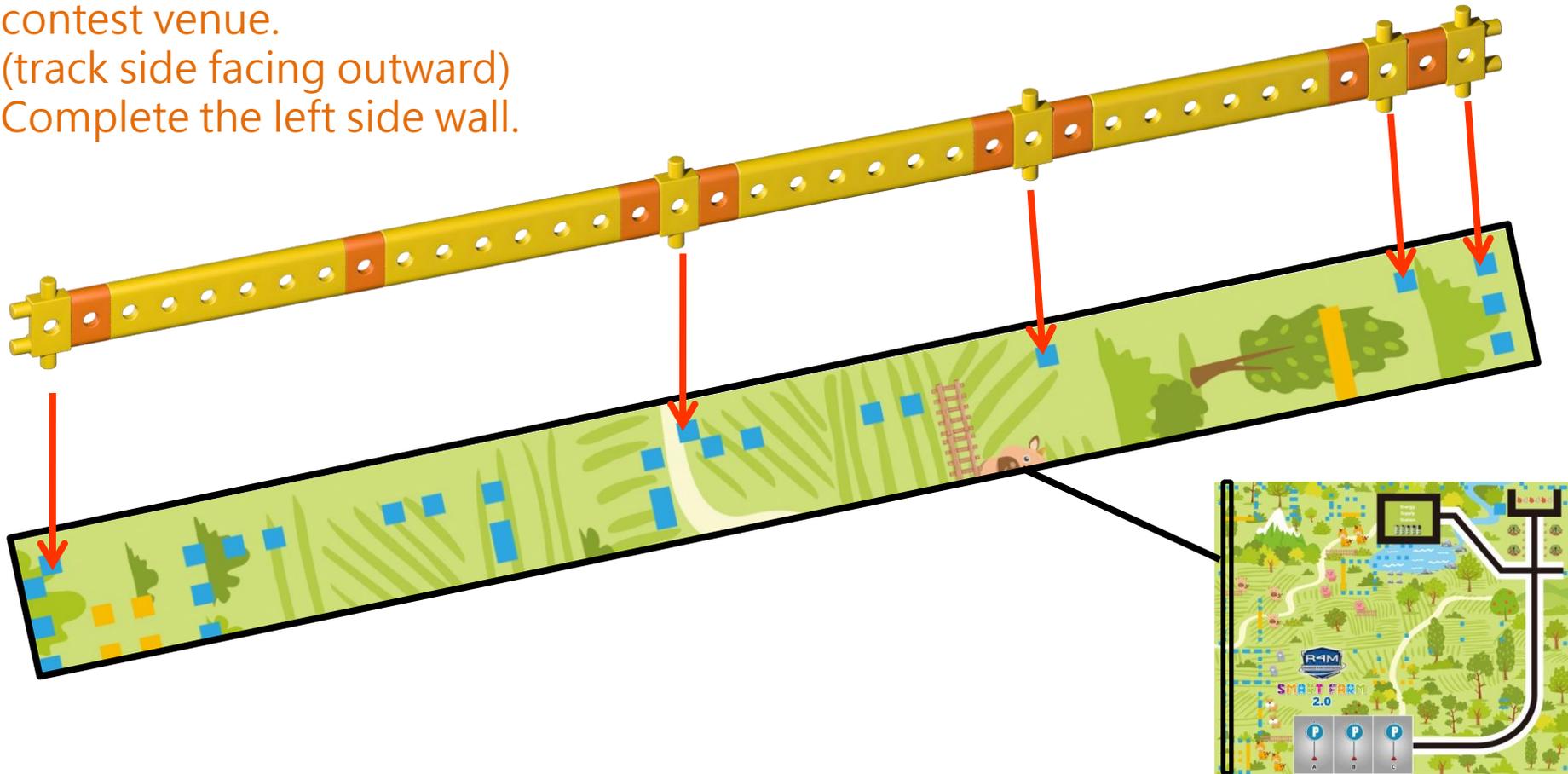
將賽道圖與基座結合(軌道側朝外)

組成R4M賽道左側側牆

Using the side wall from the previous step combine track map with contest venue.

(track side facing outward)

Complete the left side wall.



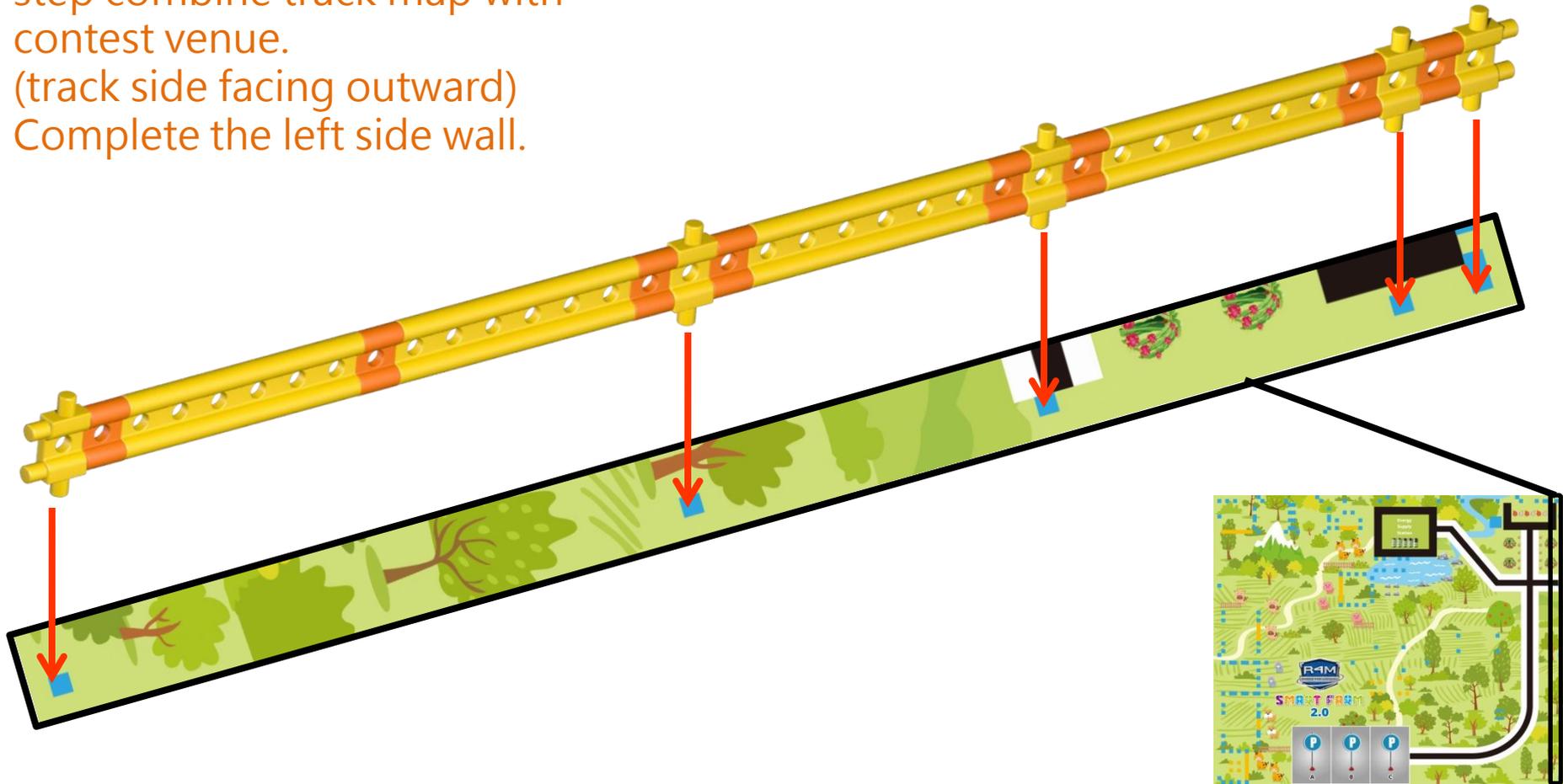
# 1.R4M賽道側牆 (4)

## The side wall of R4M contest venue(4)

利用上步驟所組成的側牆  
將賽道圖與基座結合(軌道側朝外)  
組成R4M賽道左側側牆

Using the side wall from the previous  
step combine track map with  
contest venue.

(track side facing outward)  
Complete the left side wall.

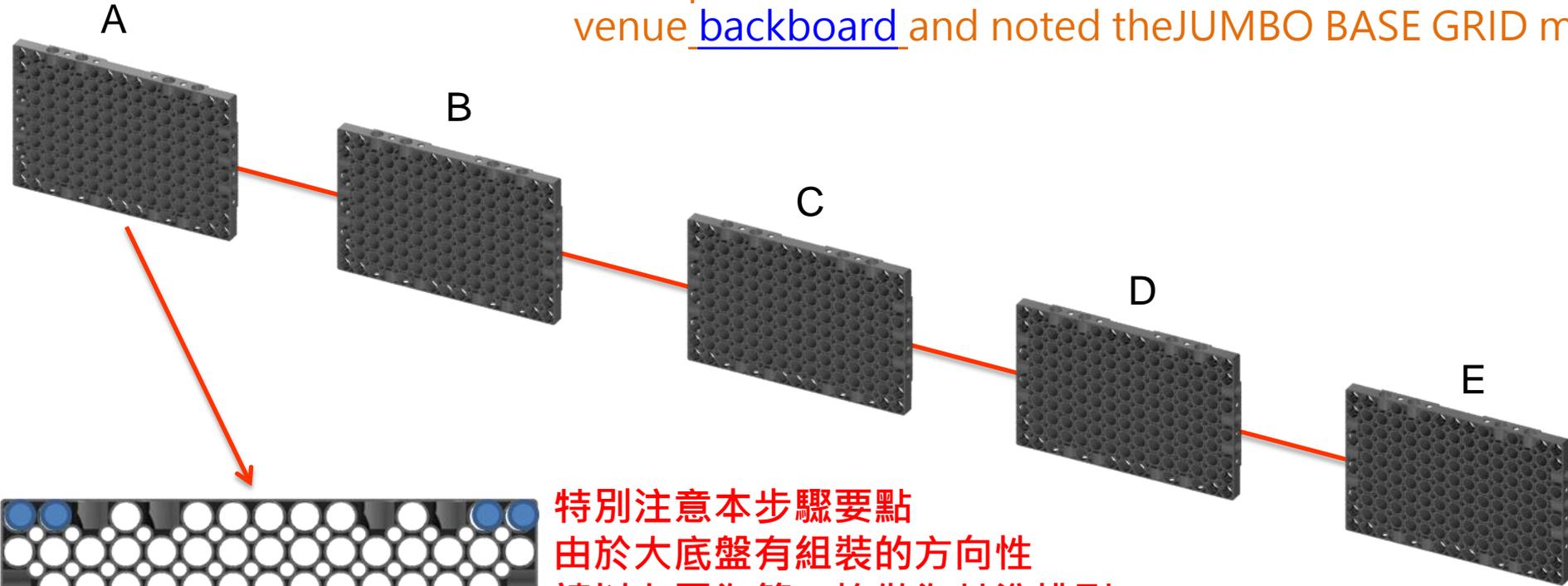


## 2.R4M賽道背板 (1) R4M Backboard of contest venue(1)

使用30mm圓棒將五塊大底盤組成R4M賽道背板  
(每個凹點皆須放入)

我們先暫將背板各區塊註記編號ABCDE

Use 5 pieces of to make contest  
venue backboard and noted the JUMBO BASE GRID m

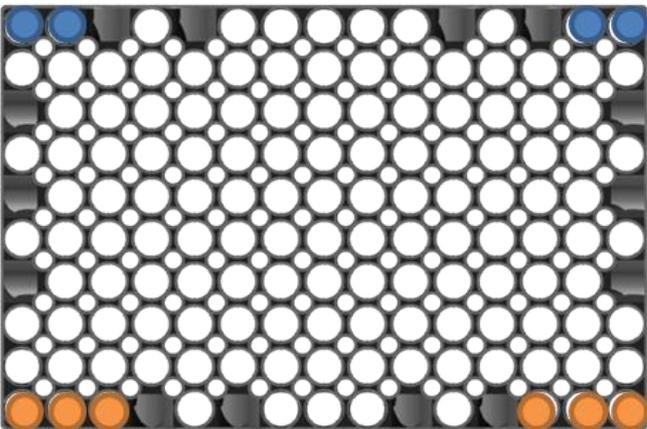


特別注意本步驟要點

由於大底盤有組裝的方向性

請以左圖為第一塊做為基準排列

Please pay attention to the essentials of this step,  
due to the JUMBO BASE GRID assembly direction,  
please use the left piece as the first one as a reference.

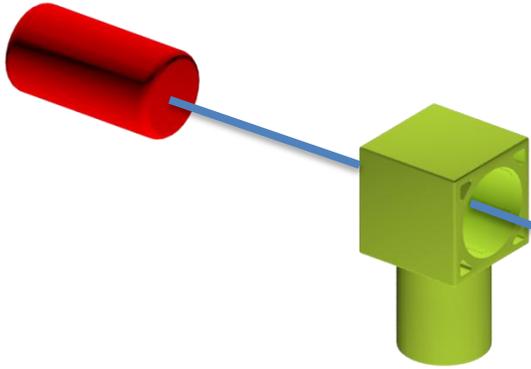


## 2.R4M賽道背板 (2)

### R4M Backboard(2)

利用90度結合器與30mm圓棒結合成一垂直組件  
本步驟請製做出5個垂直組件

Combine LATERAL PEG(7331-W10-M1G) and 30mm CONNECTOR(7331-W11-R1R) for one set vertical component and please make 5 sets in this step.



將垂直組件插入R4M賽道背板背部形成垂直插件

Please put this vertical component into R4M contest venue backboard.

下圖為R4M賽道背板背面圖

The R4M contest venue backboard, please refer to the figure below.

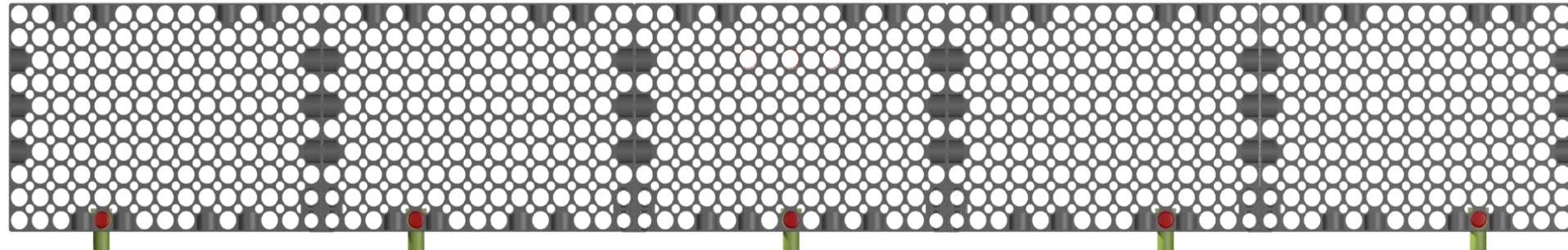
A

B

C

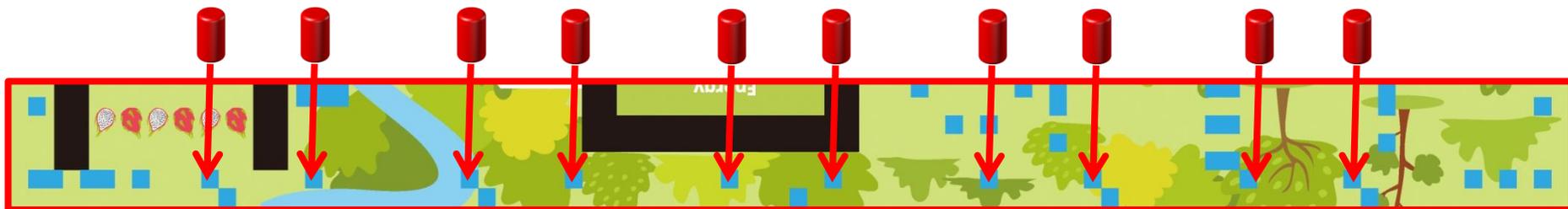
D

E



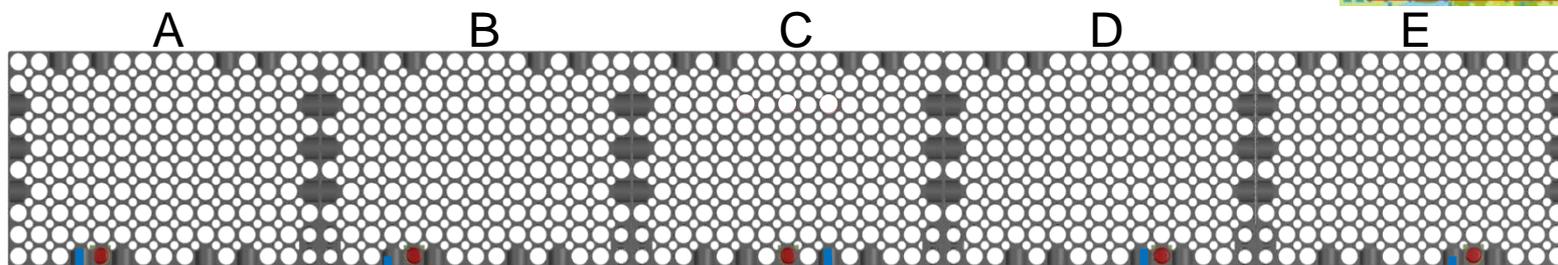
## 2.R4M賽道背板 (3) 插入10個30mm圓棒

R4M Backboard(3) Place 30mm CONNECTOR on the contest venue as following picture.



請參照下圖示將背板的垂直組件插入基座孔位

Please put the vertical component into site base holes.

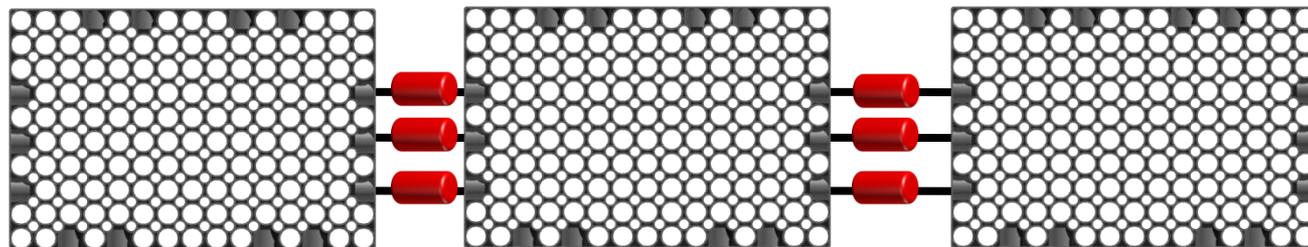


### 3. 橋梁(1)

## The Bridge(1)

使用30mm圓棒將三塊大底盤組成  
R4M橋梁(每個凹點皆須放入)  
我們先暫將背板各區塊註記編號FGH

Use 5 pieces of JUMBO  
BASE GRID to make the  
bridge and note them as  
F、G、H.



F

G

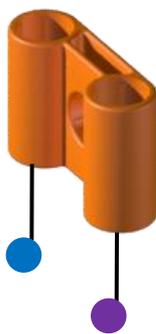
H



X2



X2

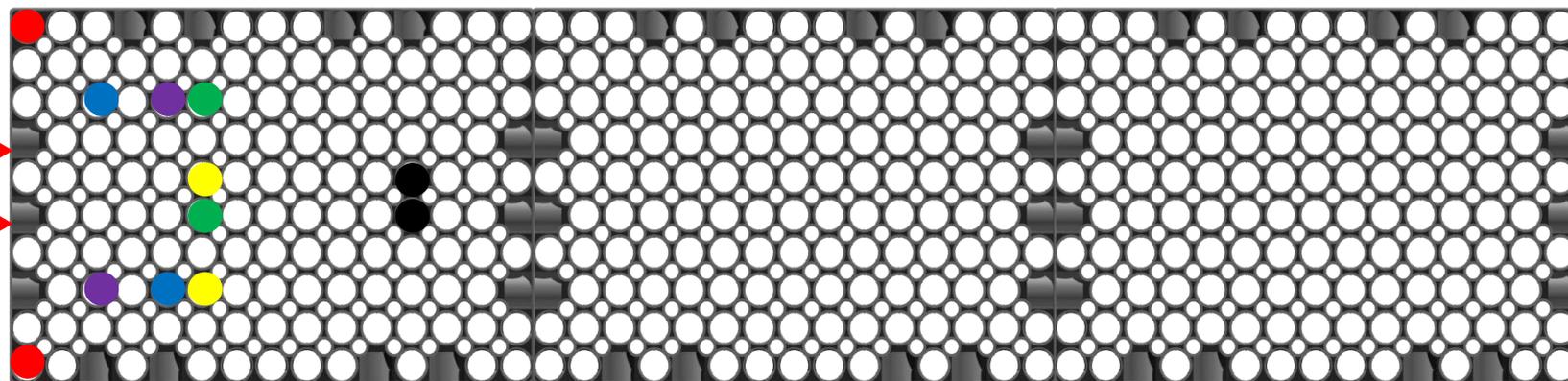


X2



X4

將左側零件插入  
與橋梁相對應顏色的孔位中  
Use the left components  
to insert into the relative  
color holes of the bridge.



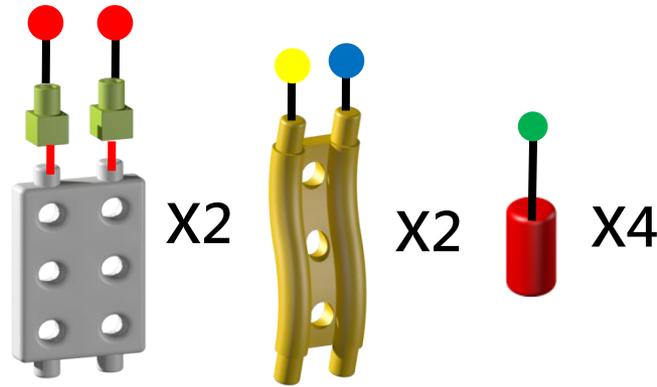
F

G

H

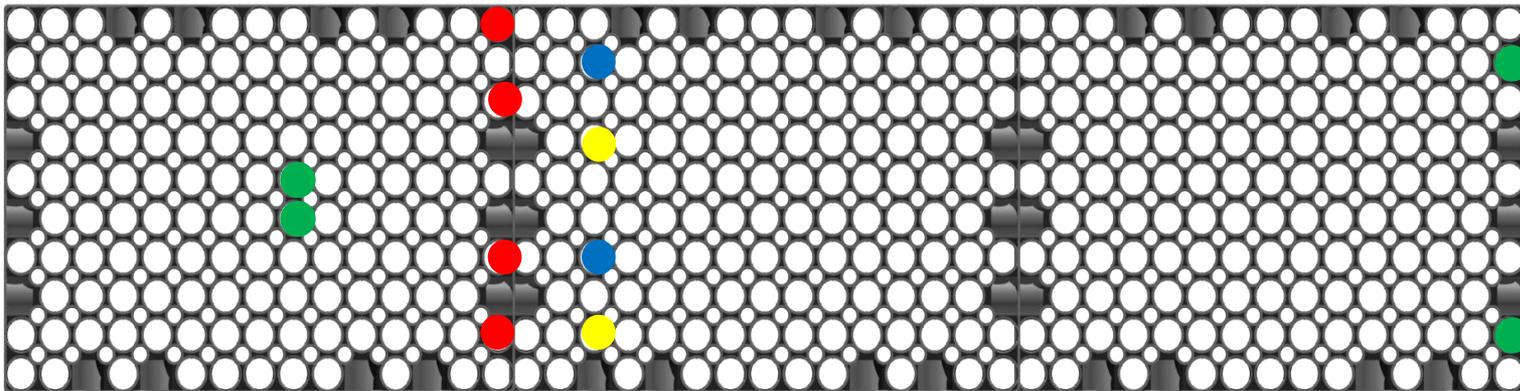
### 3. 橋梁(2)

### The Bridge(2)



將左側零件由下而上  
插入與斜坡跑道  
相對應顏色的孔位中

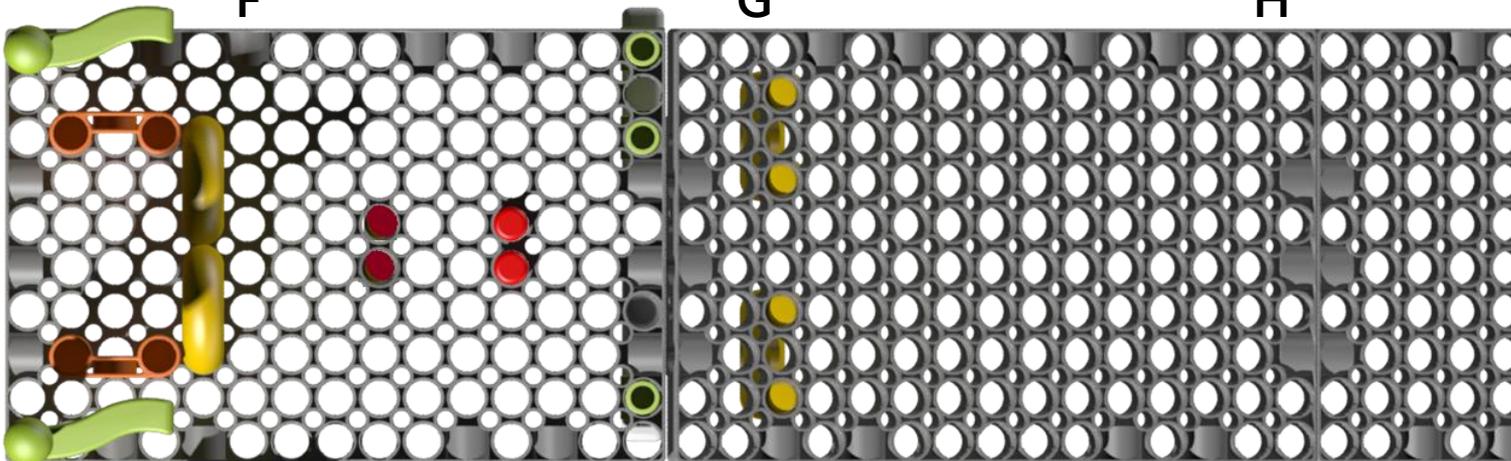
Use the left components  
to insert into the relative  
color holes **from bottom  
to the top.**



F

G

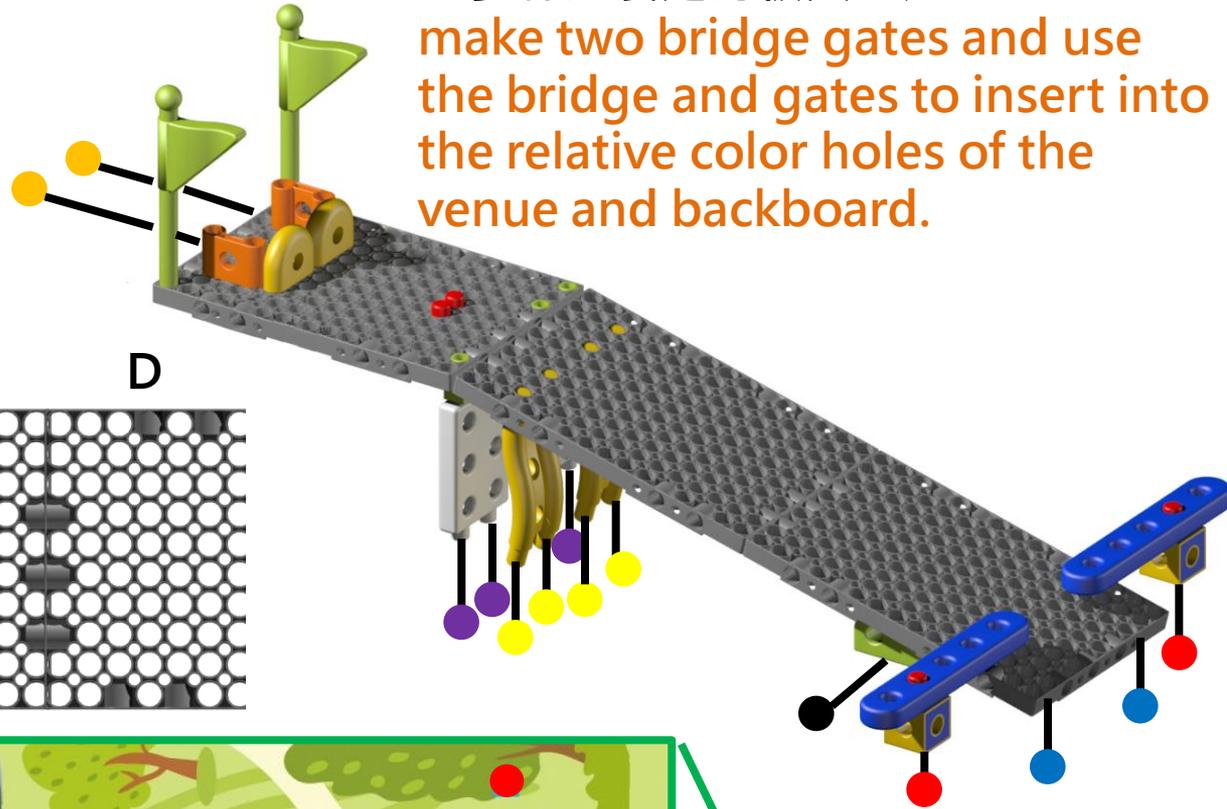
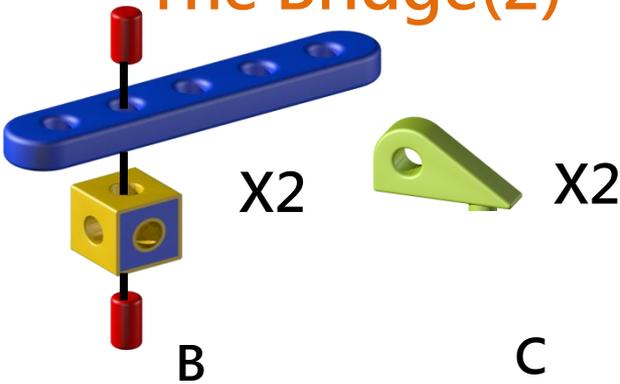
H



完成俯視圖!  
Top view of  
the bridge!

### 3. 橋梁(2)

### The Bridge(2)



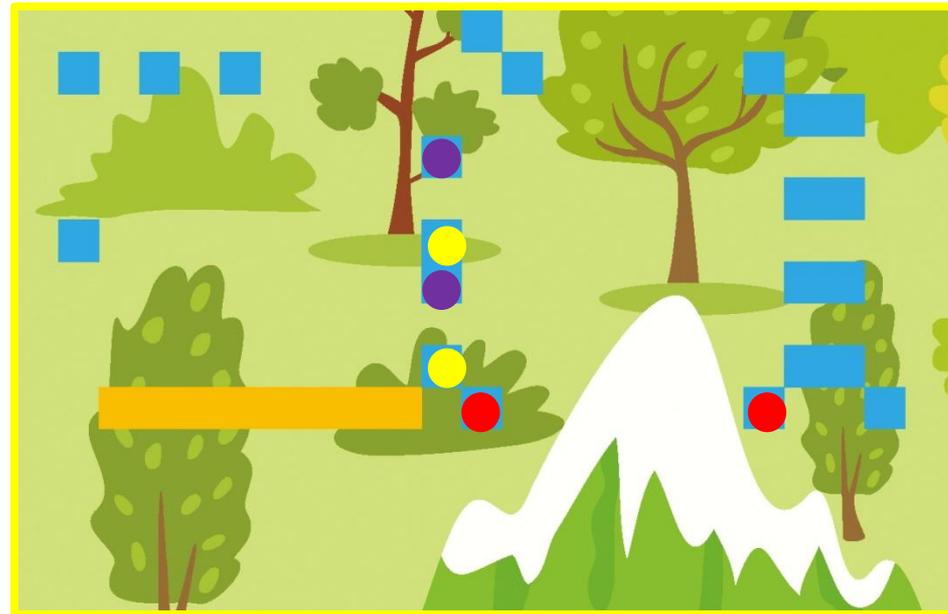
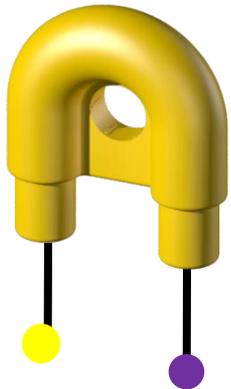
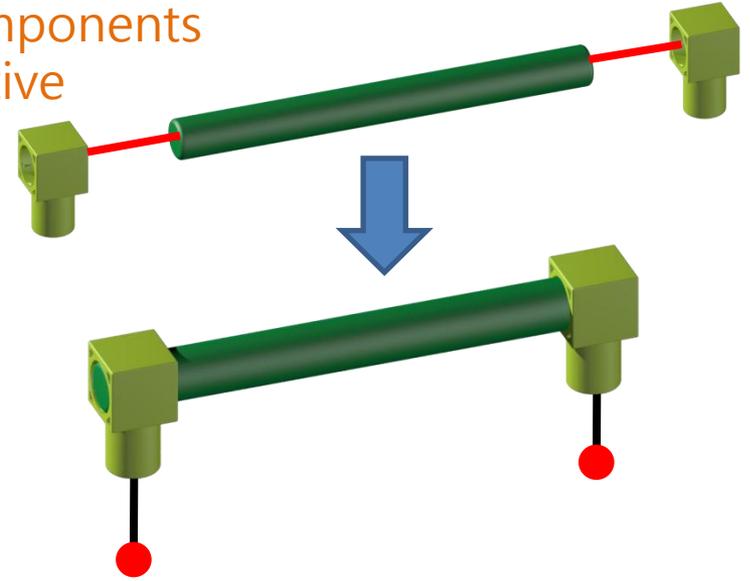
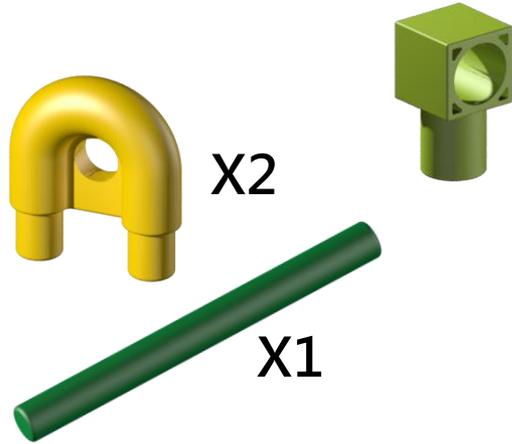
製作跑道閘門並將R4M橋梁裝入  
上步驟組裝之背板與基座

make two bridge gates and use  
the bridge and gates to insert into  
the relative color holes of the  
venue and backboard.



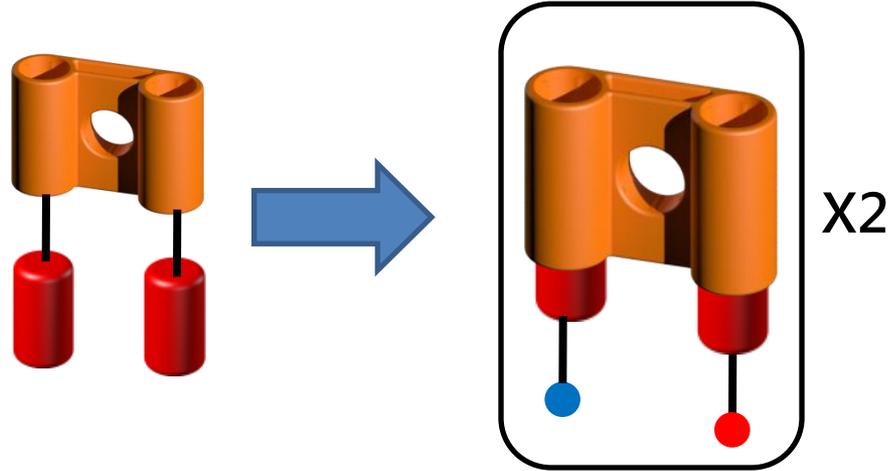
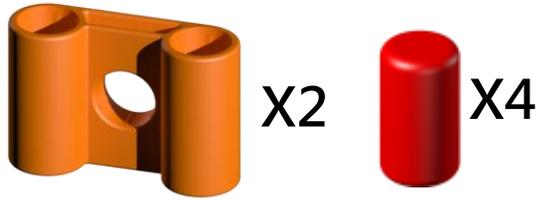
# 4. 飼料區 (1) Feeding Area(1)

使用左列零件組成下圖物件  
並放入基座  
Assemble the left components  
to insert into the relative  
color holes.



# 4. 飼料區 (2) Feeding Area(2)

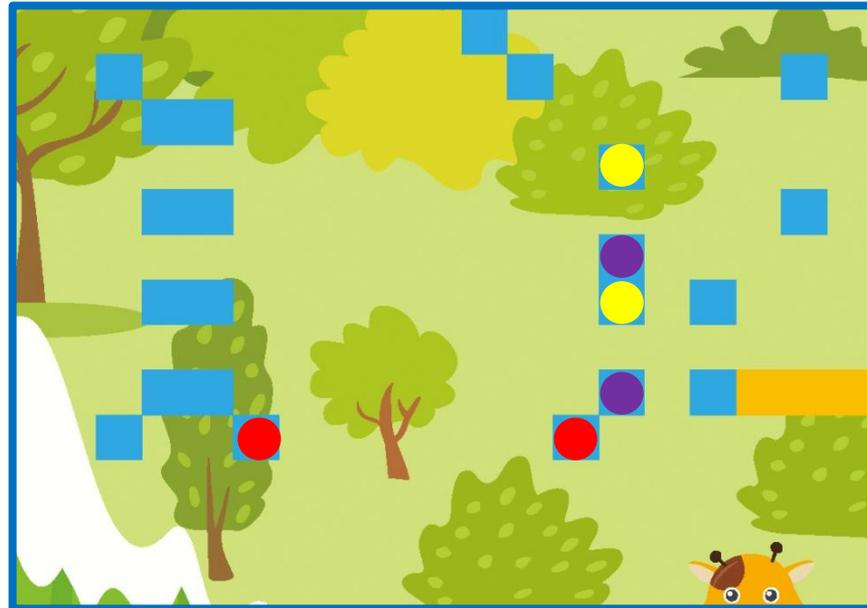
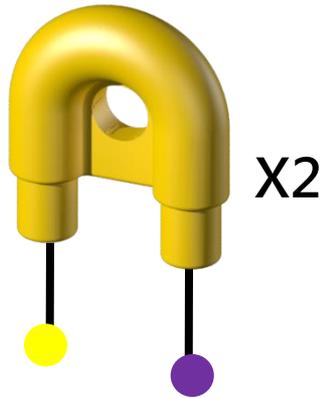
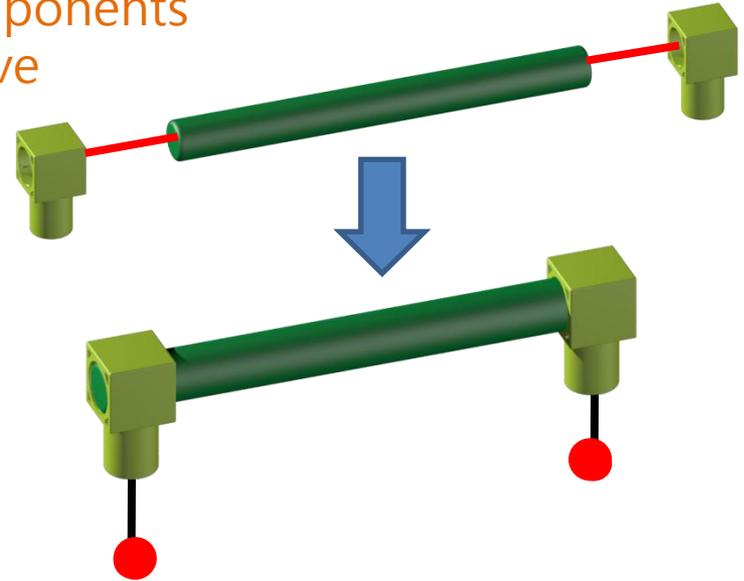
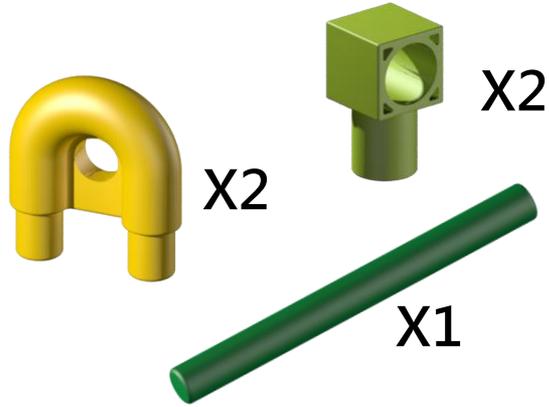
使用左列零件組成下圖物件  
並放入基座  
Assemble the left components to  
insert into the relative color holes.



# 5. 種苗區 (1) Seeding Area(1)

使用左列零件組成下圖物件  
並放入基座

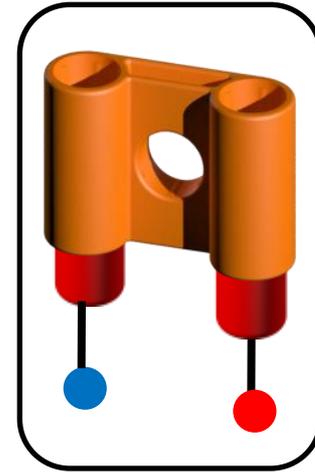
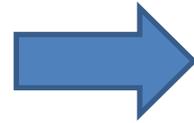
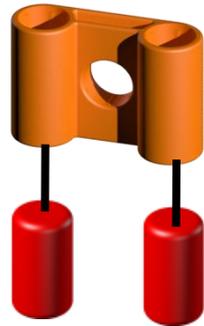
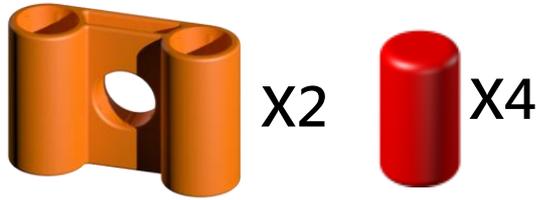
Assemble the left components  
to insert into the relative  
color holes.



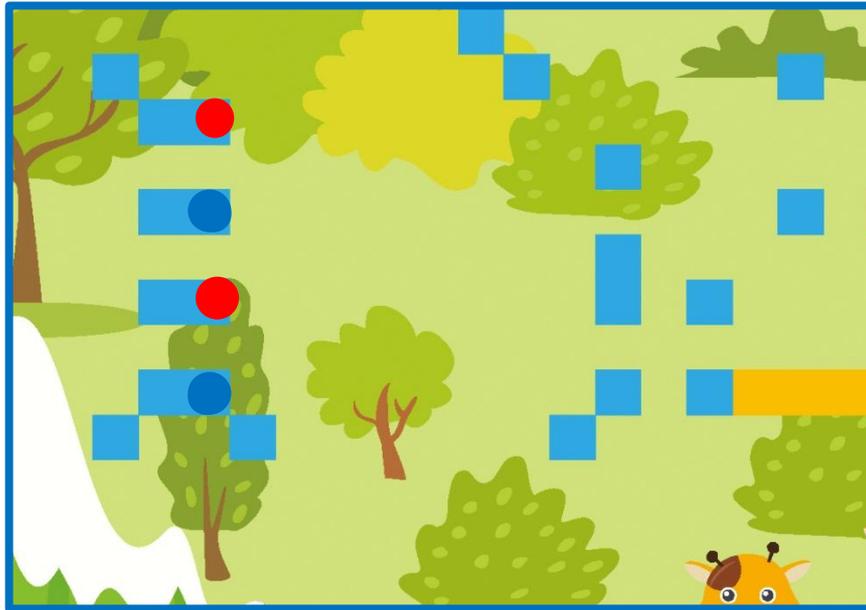
# 5. 種苗區 (2) Seeding Area(2)

使用左列零件組成下圖物件  
並放入基座

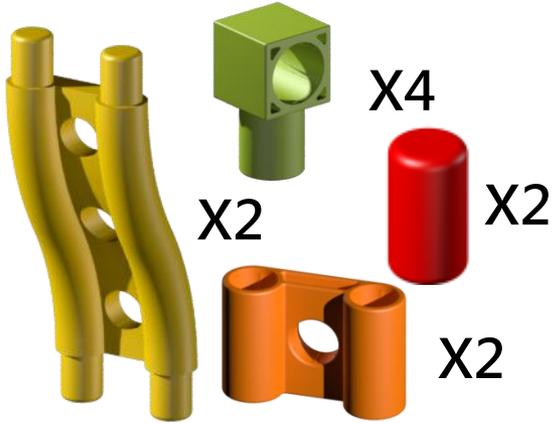
Assemble the left components  
to insert into the relative  
color holes.



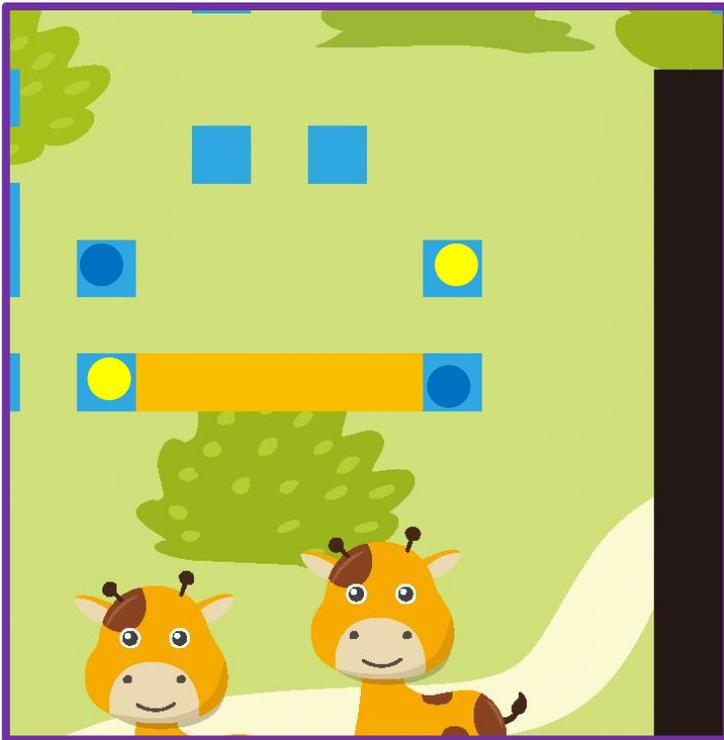
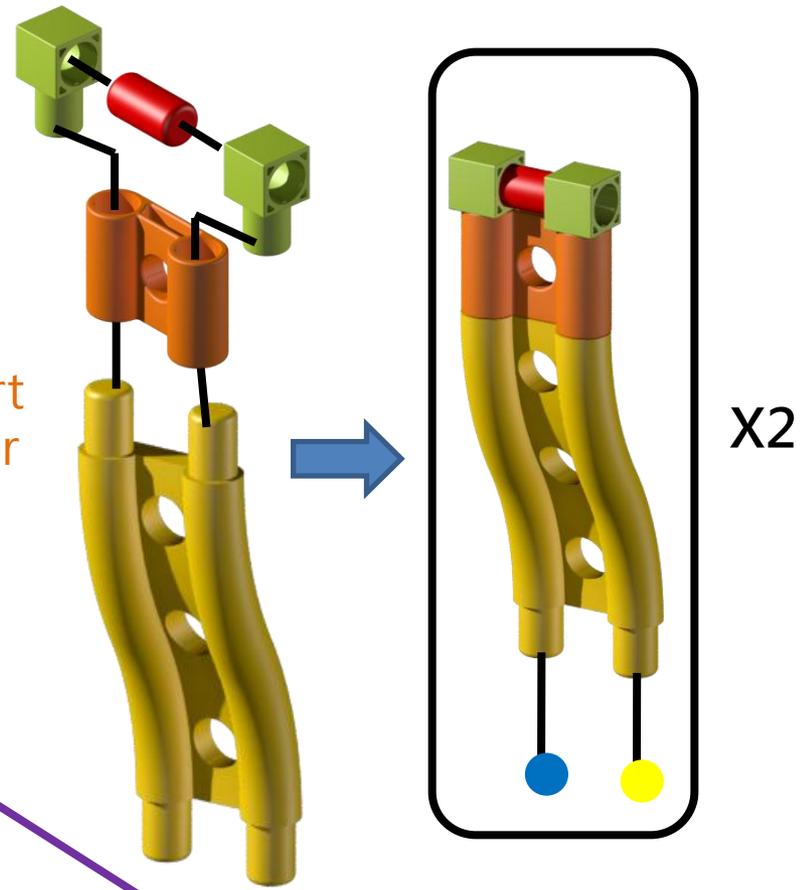
X2



# 6.長頸鹿餵食區 (1) Giraffe feeding area(1)

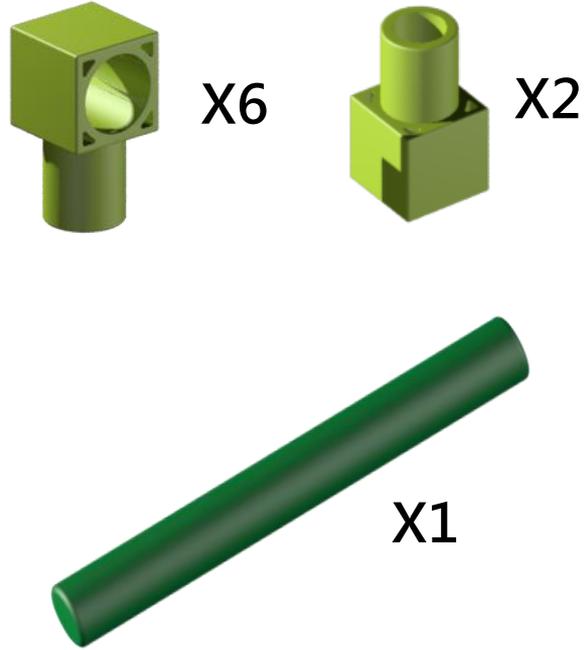


使用左列零件組成  
下圖物件並放入基座  
Assemble the left  
components to insert  
into the relative color  
holes.



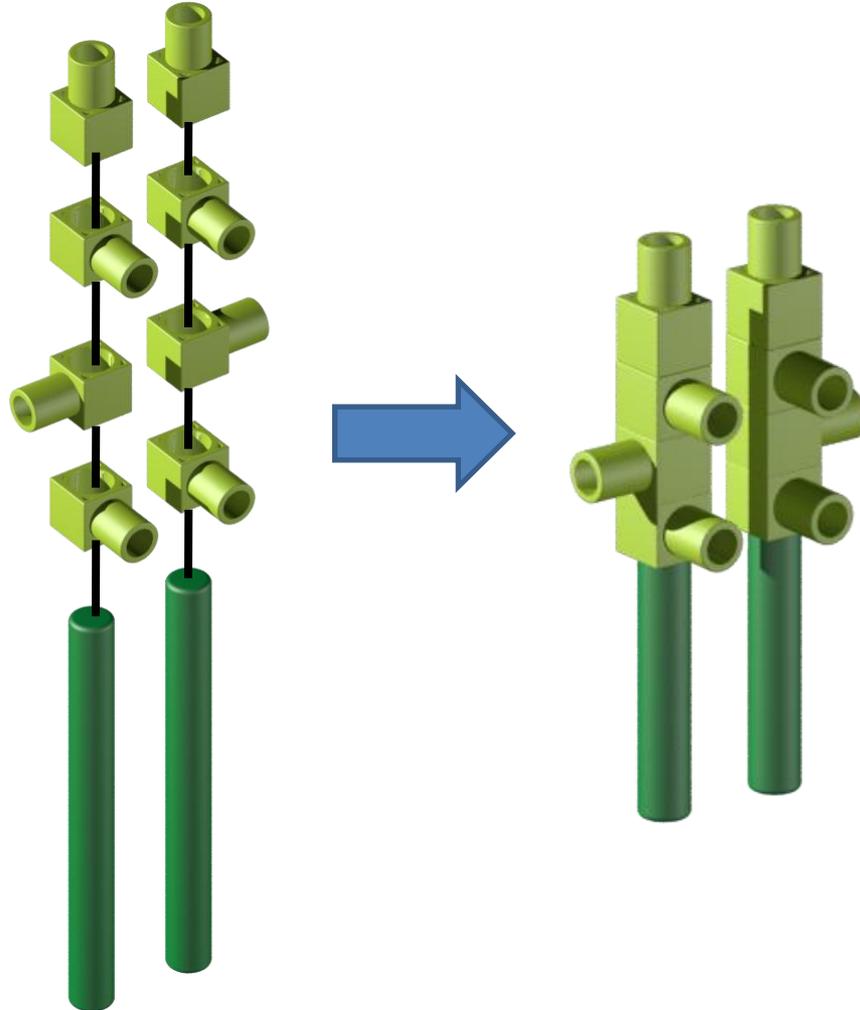
## 6.長頸鹿餵食區 (1)

### Giraffe Feeding Area(1)



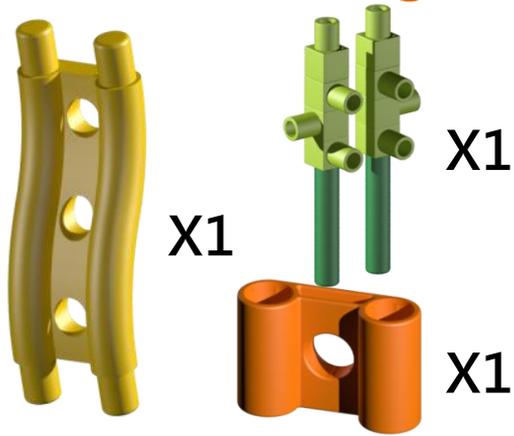
使用左列零件組成下圖物件

Assemble the left components .



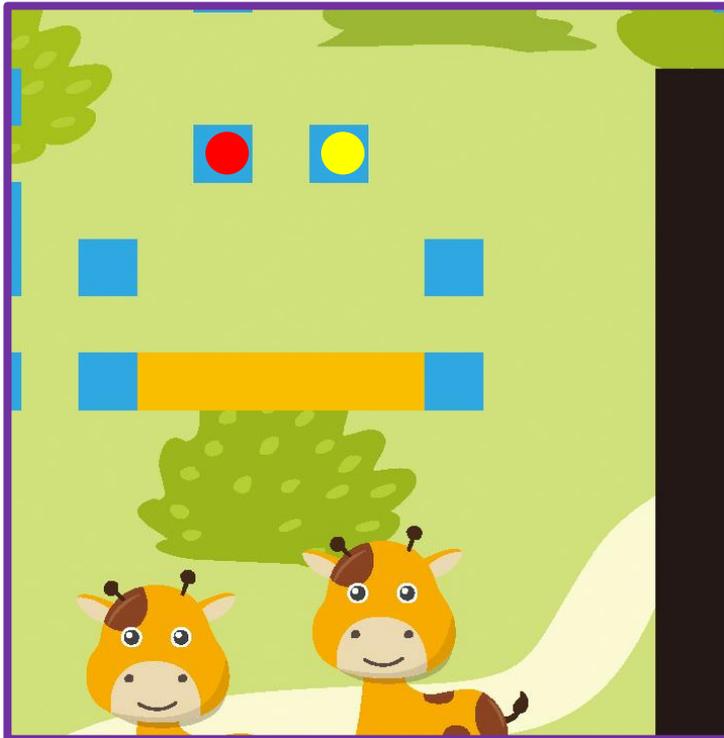
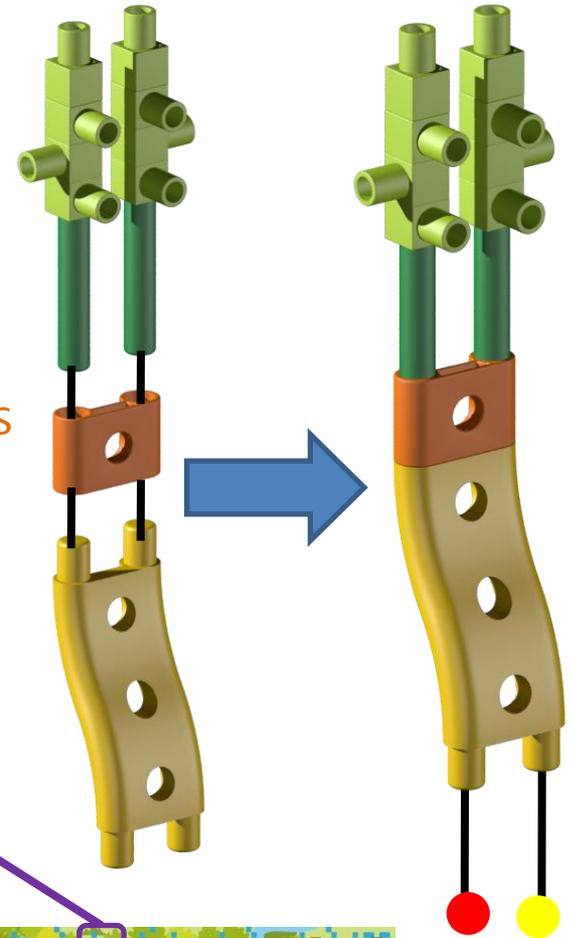
## 6.長頸鹿餵食區 (2)

### Giraffe Feeding Area(2)



使用左列零件組成下圖物件  
並與上個步驟的零件結合後  
放入基座

Assemble the left components  
to insert into the relative  
color holes.

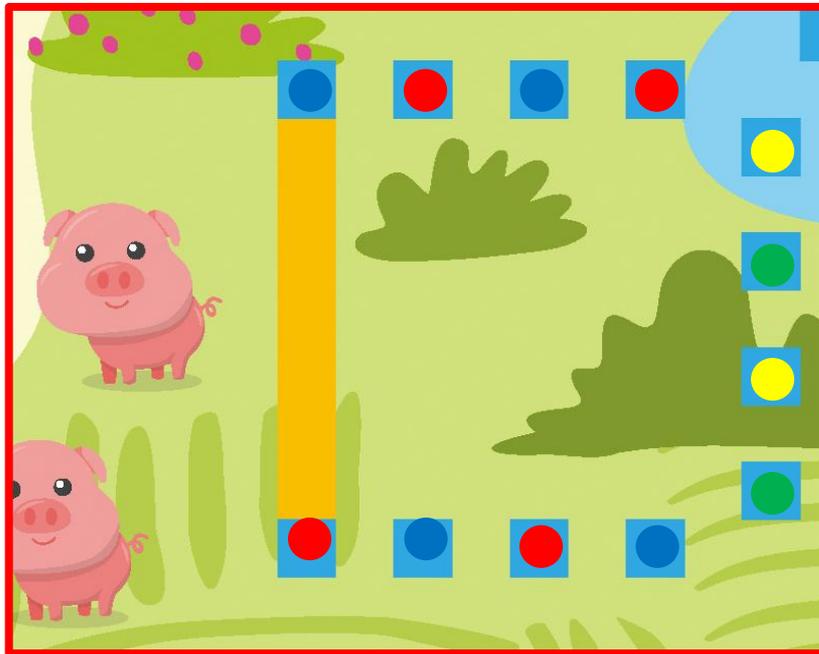
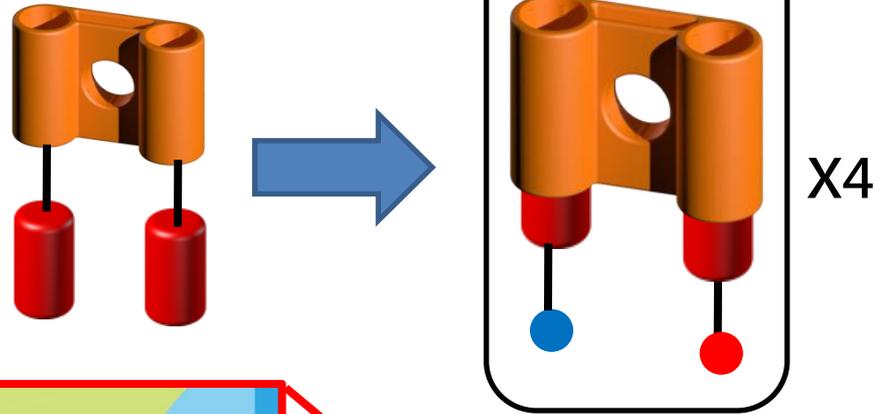
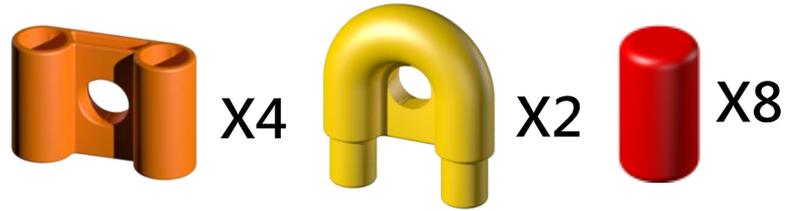


# 7.小豬的家 (1)

## Piggie's Home(1)

使用左列零件組成下圖物件  
並放入基座

Assemble the left components  
to insert into the relative  
color holes.

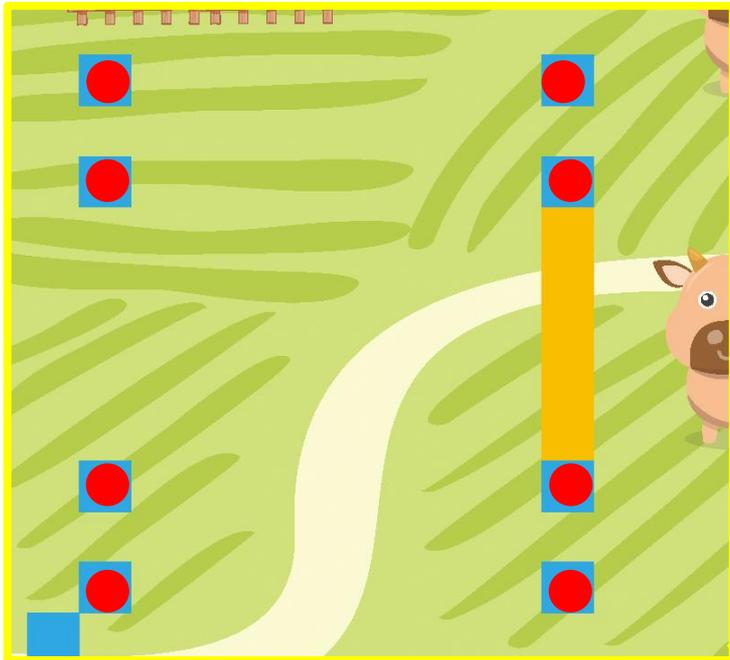
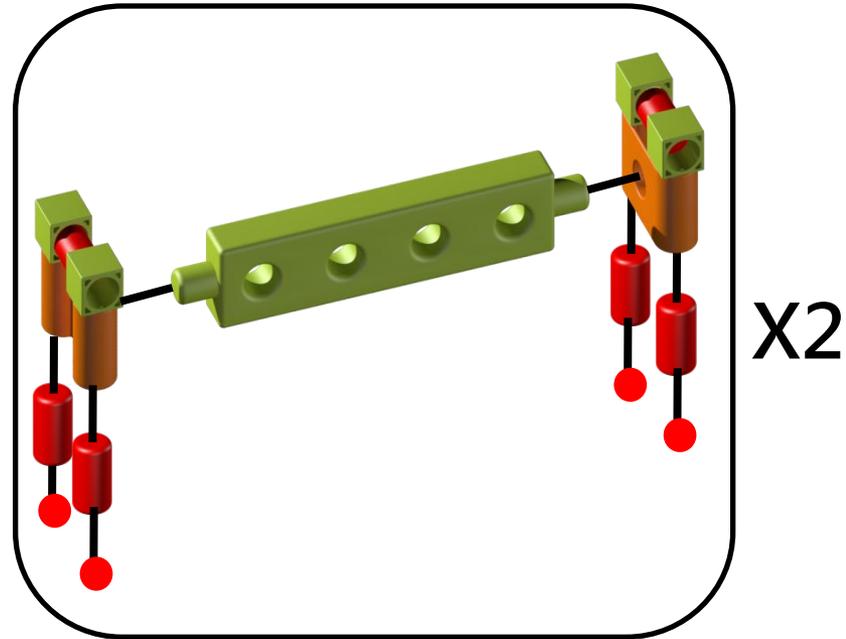
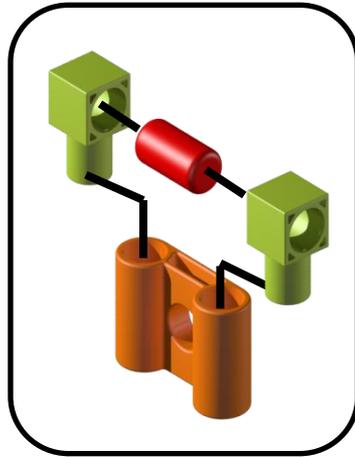
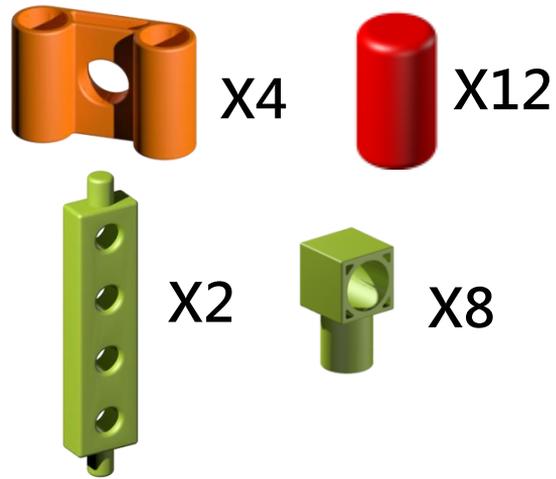


# 8.牛的家 (1)

## Cow's Home(1)

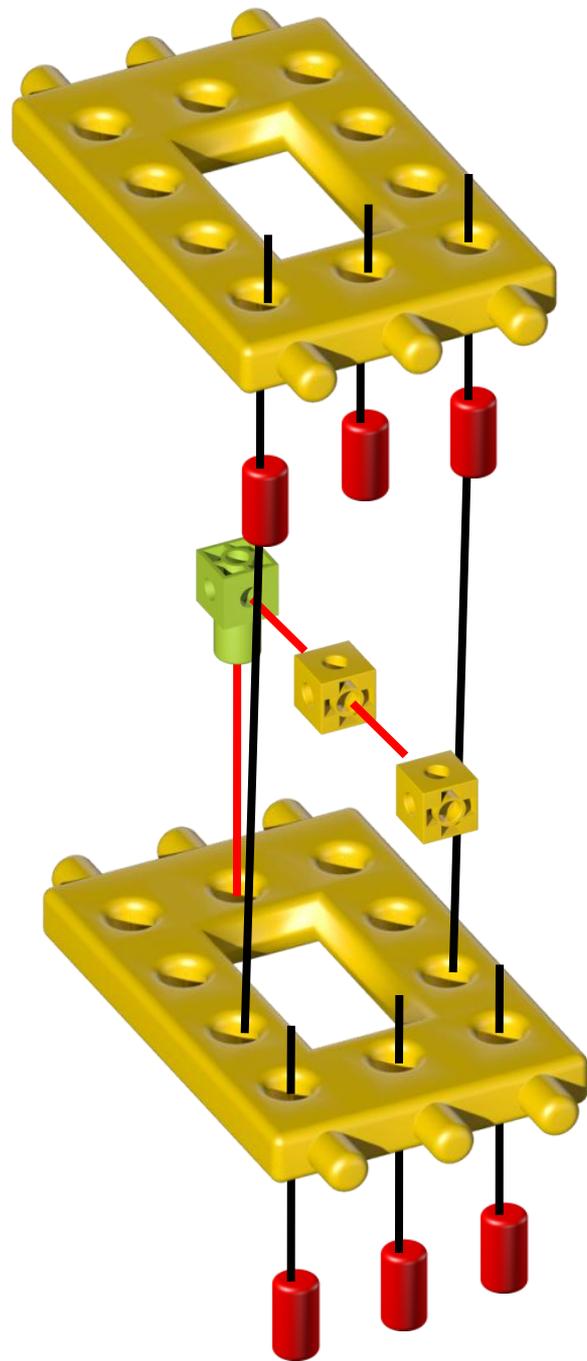
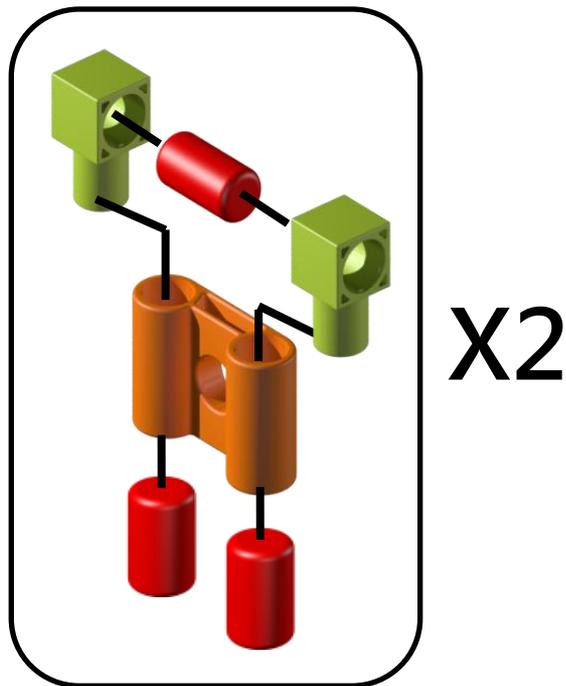
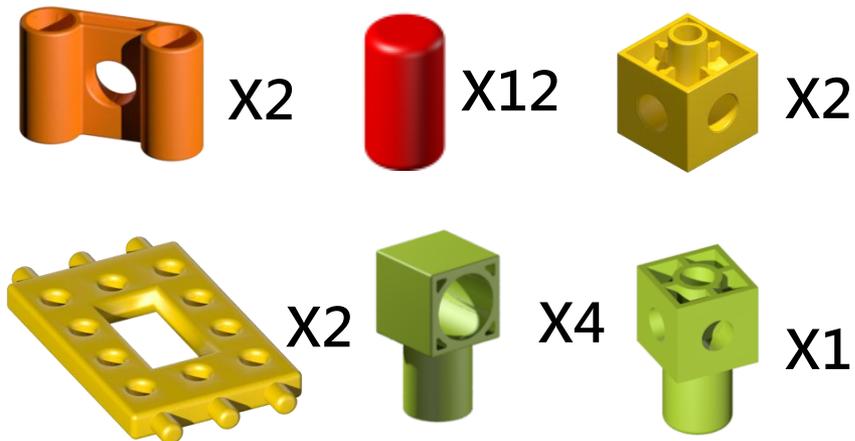
使用左列零件組成下圖物件並放入基座

Assemble the left components to insert into the relative color holes.



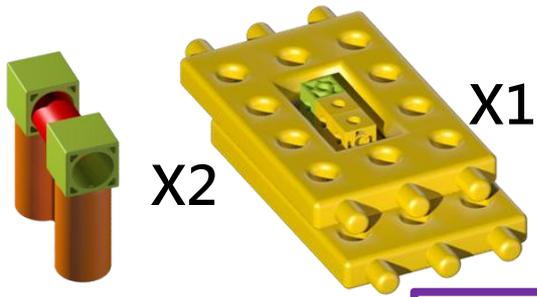
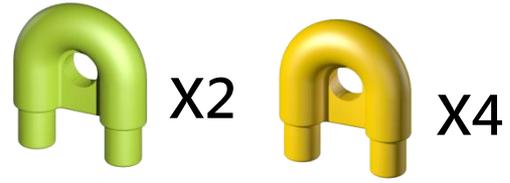
# 9.老鼠的家 (1) 使用左列零件組成下圖物件

Rat's Home(1) Assemble the left components

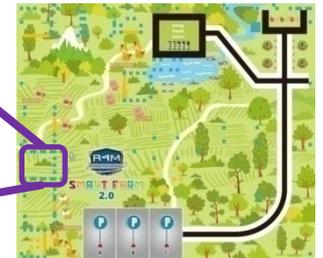
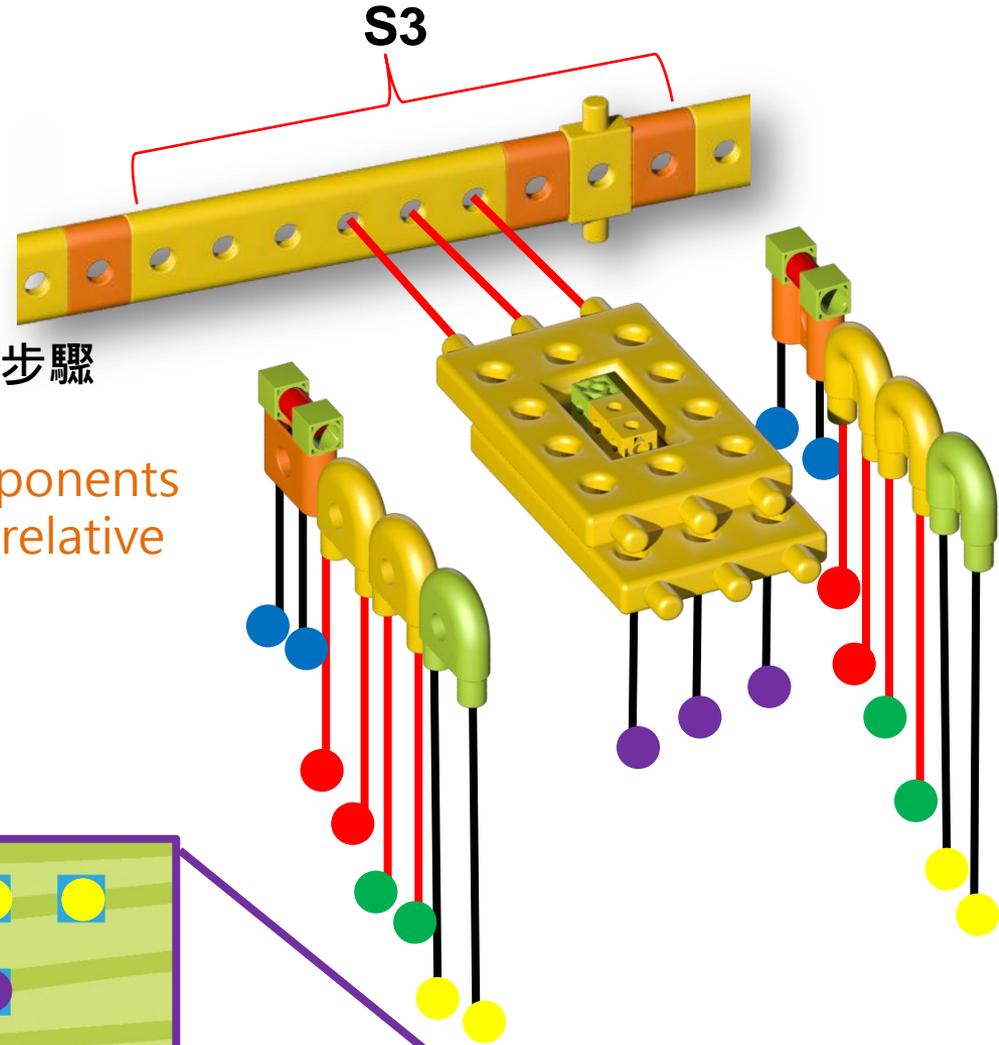
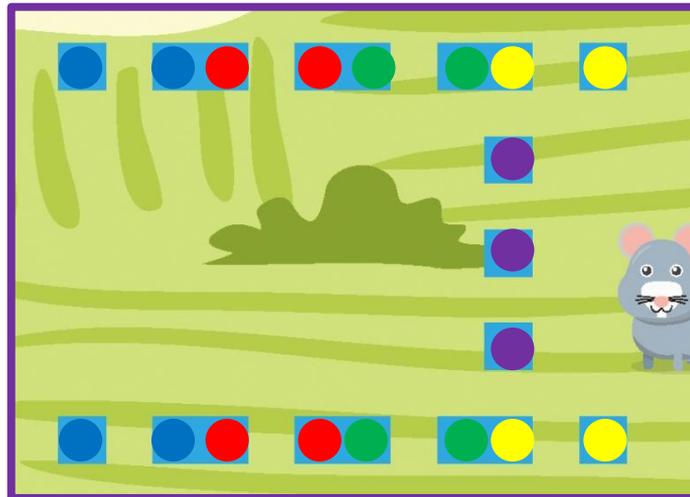


# 9.老鼠的家 (2)

## Rat's Home(2)

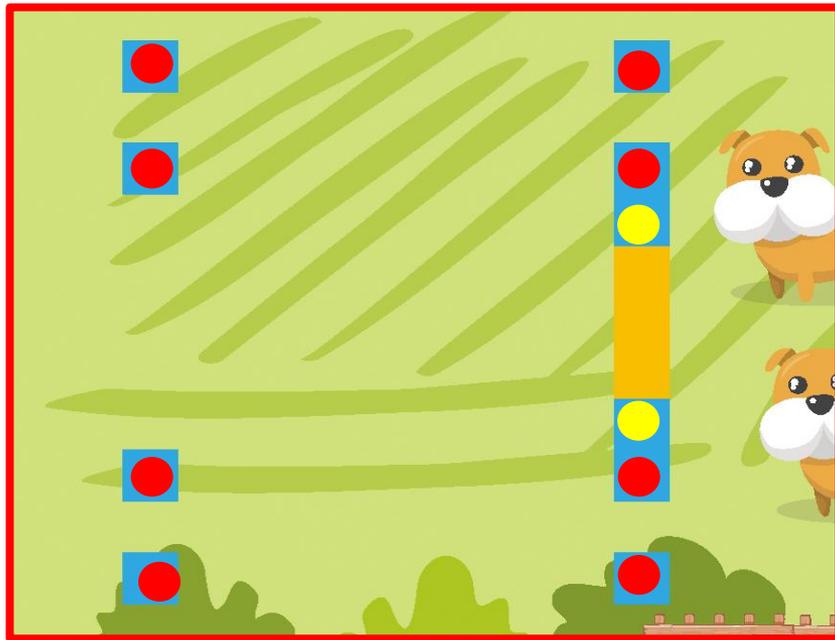
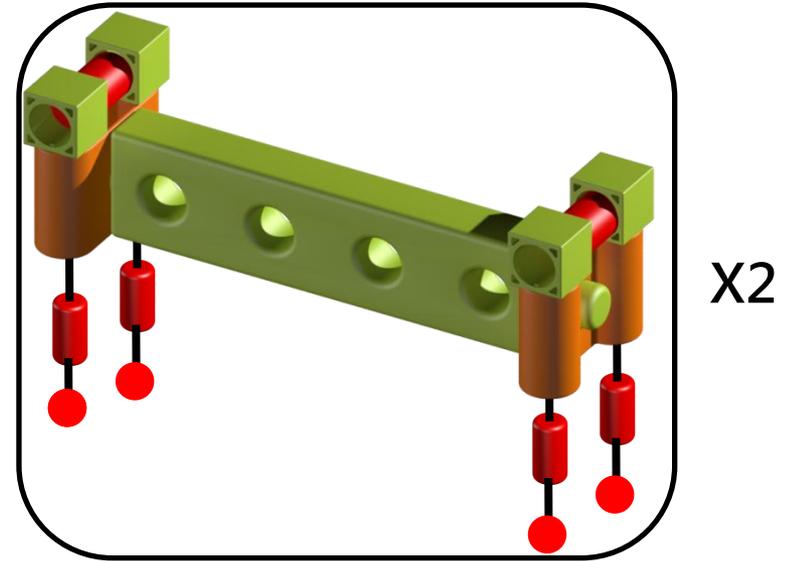
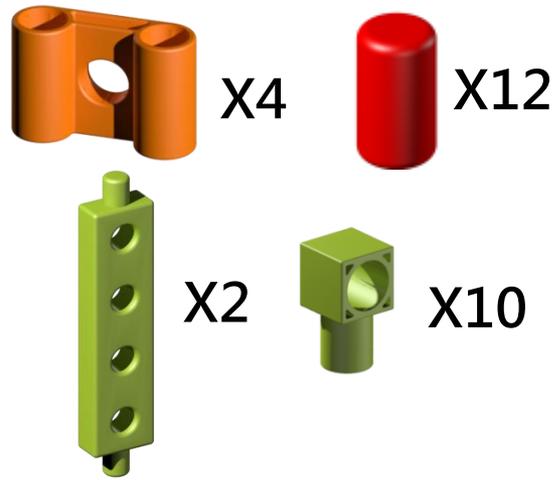


將左列零件與上個步驟的零件放入基座  
Use the left components to insert into the relative color holes.



# 10.狗的家 (1) Dog's Home(1)

與牛的家製作方法相同  
與90度結合器一起放入基座  
Same method as the cow's house

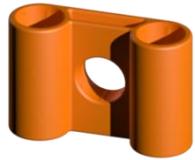


# 11長頸鹿的家(1)

使用左列零件組成下圖物件  
並放入基座

## Giraffe's Home(1)

Assemble the left components  
to insert into the relative  
color holes.



X4



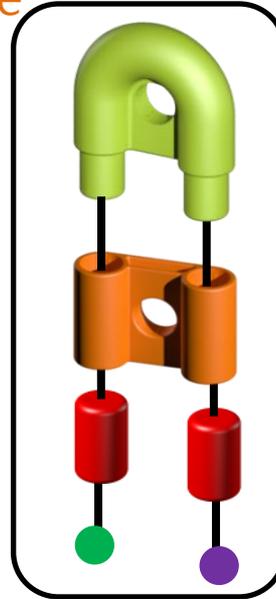
X10



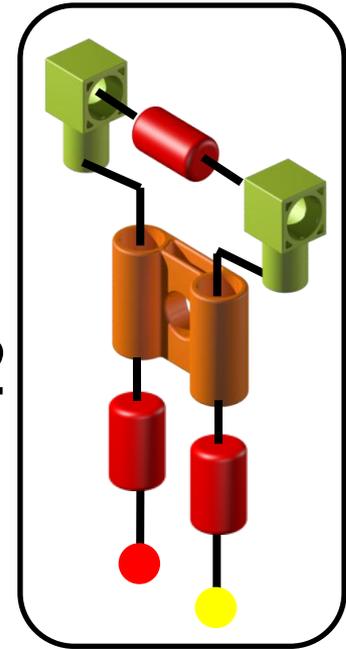
X4



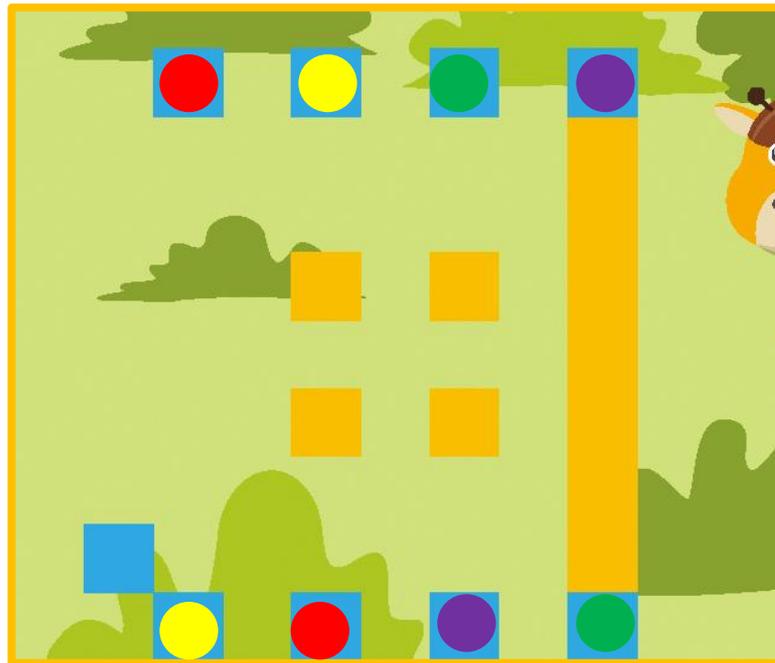
X2



X2

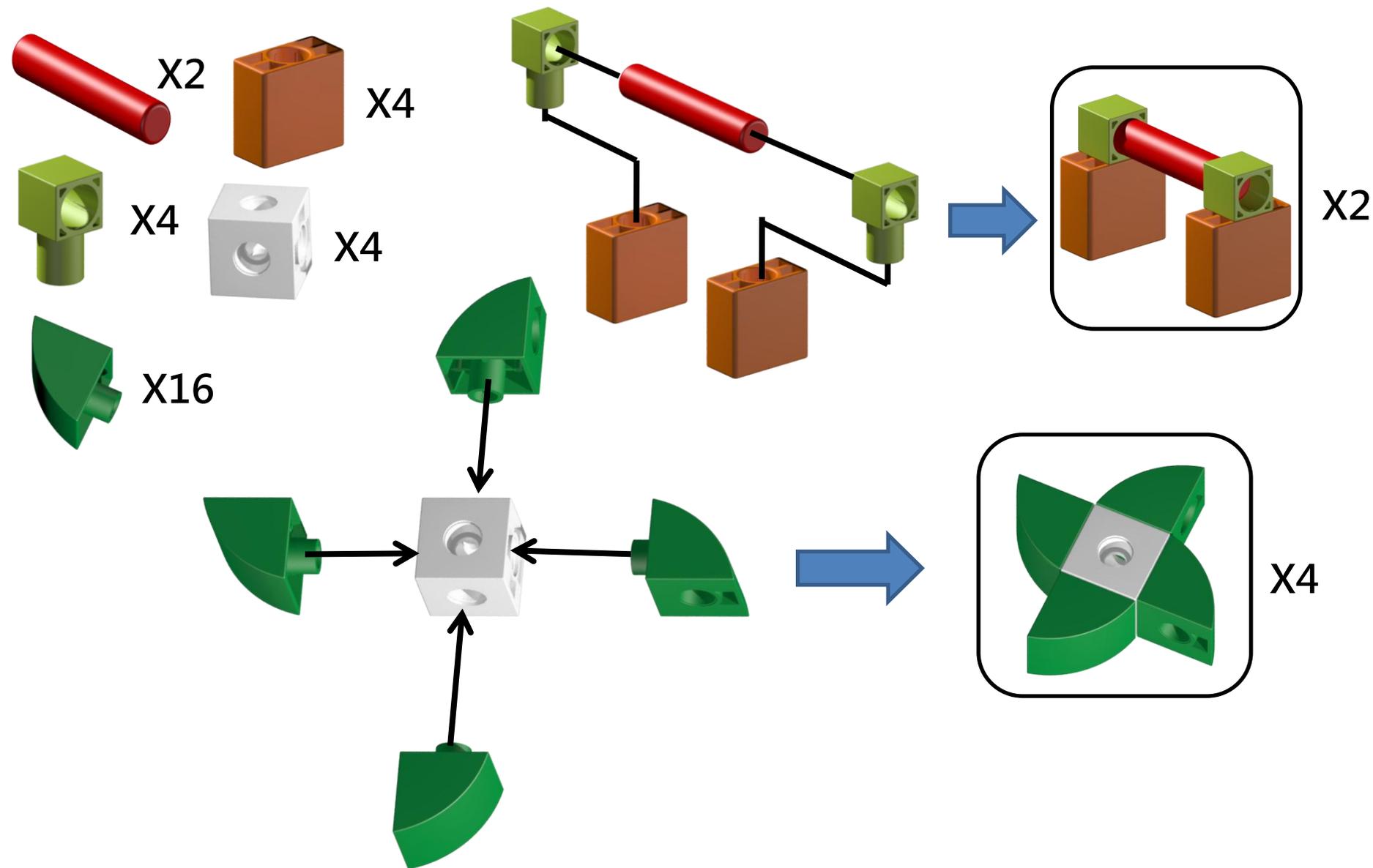


X2

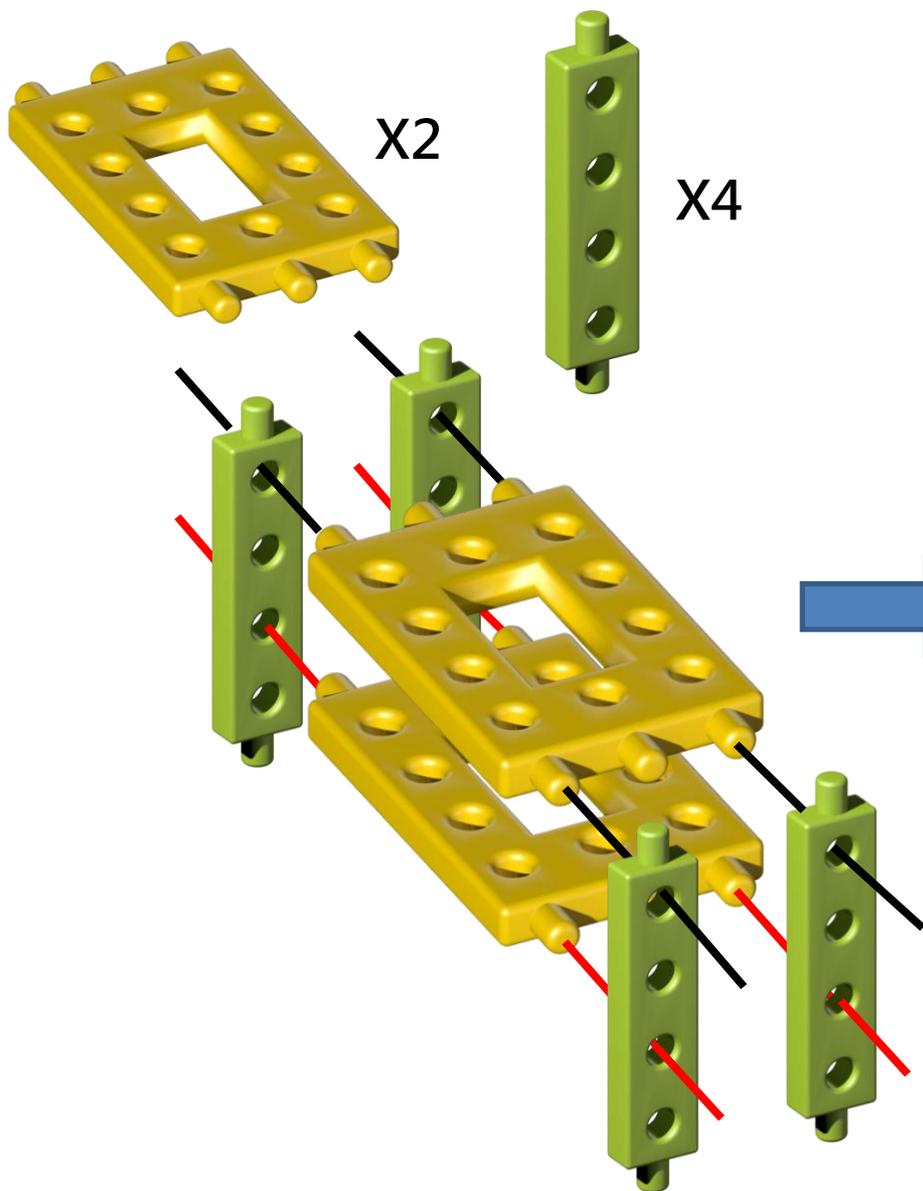


# 12.育苗中心(1) Nursery Center(1)

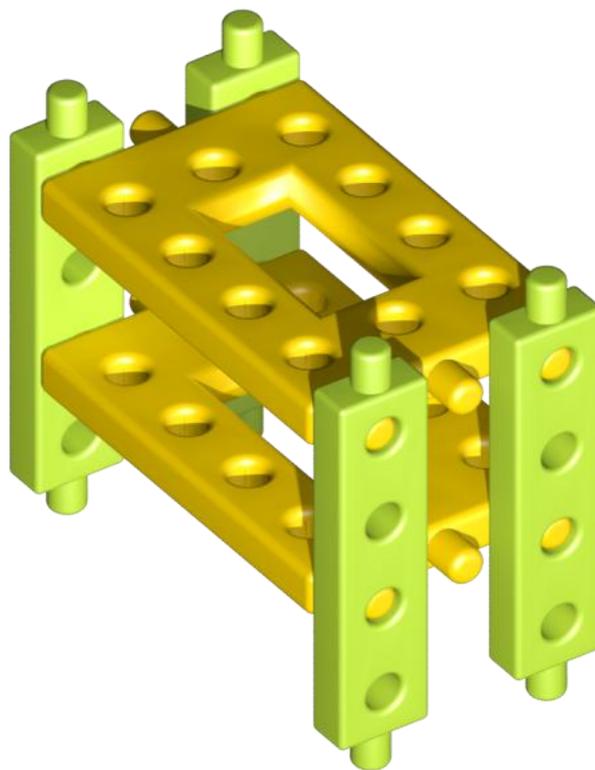
使用左列零件組成下圖物件  
Assemble the left components .



## 12.育苗中心(2) Nursery Center(2)

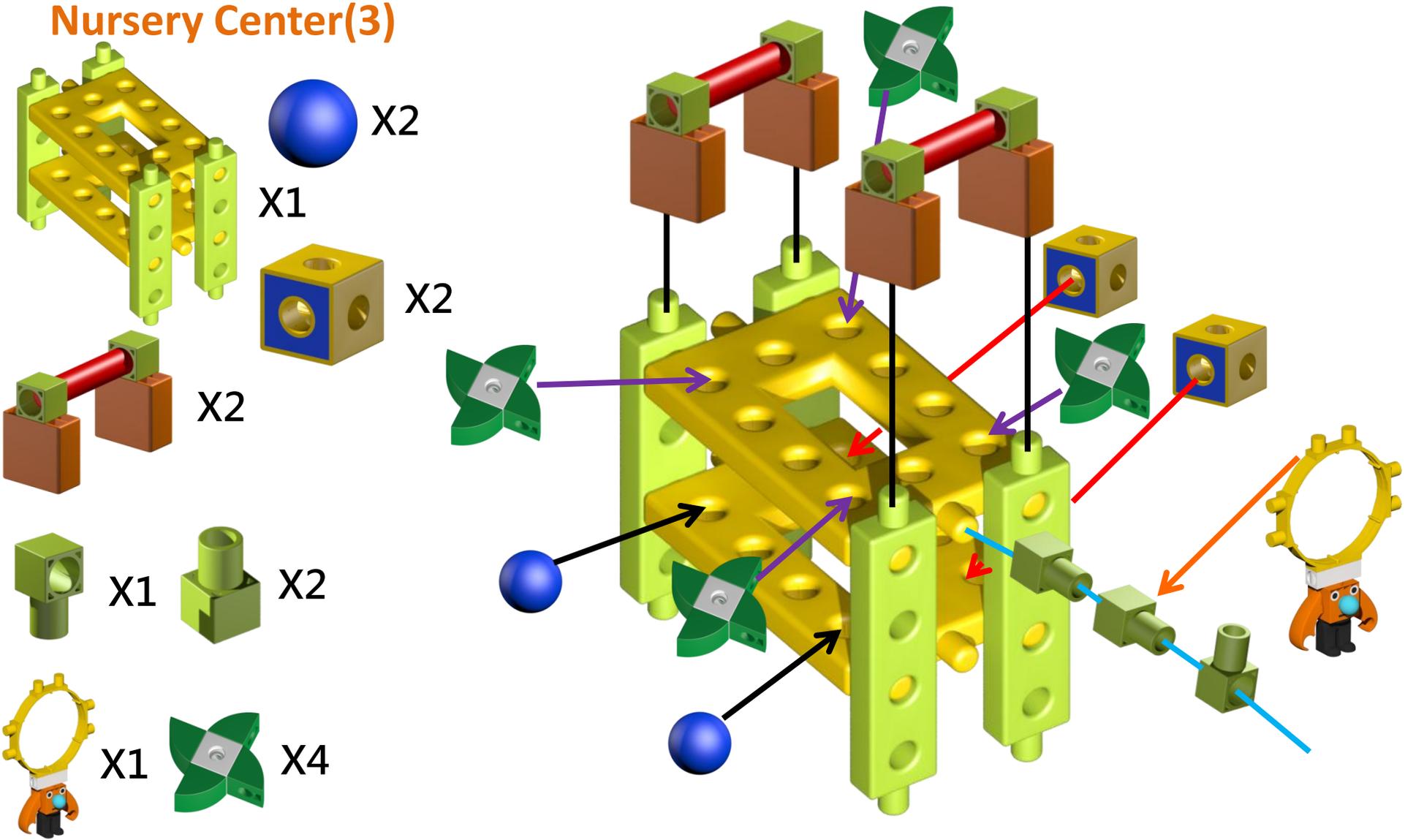


使用左列零件組成下圖物件  
Assemble the left components .



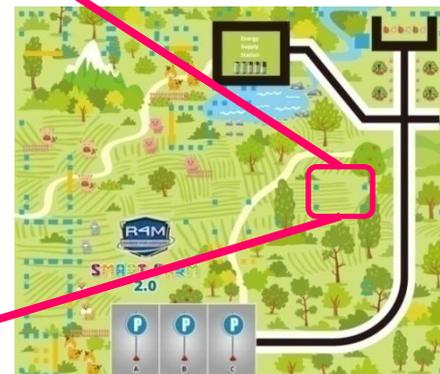
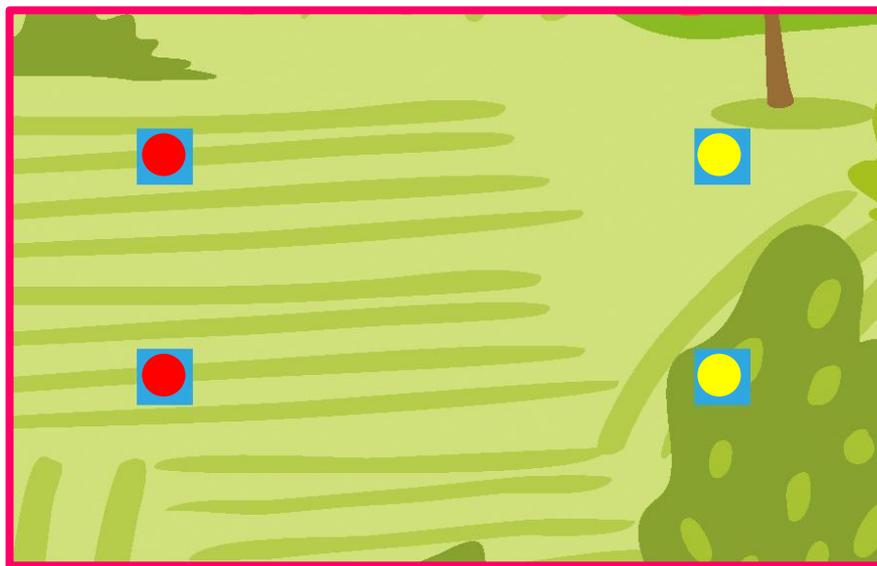
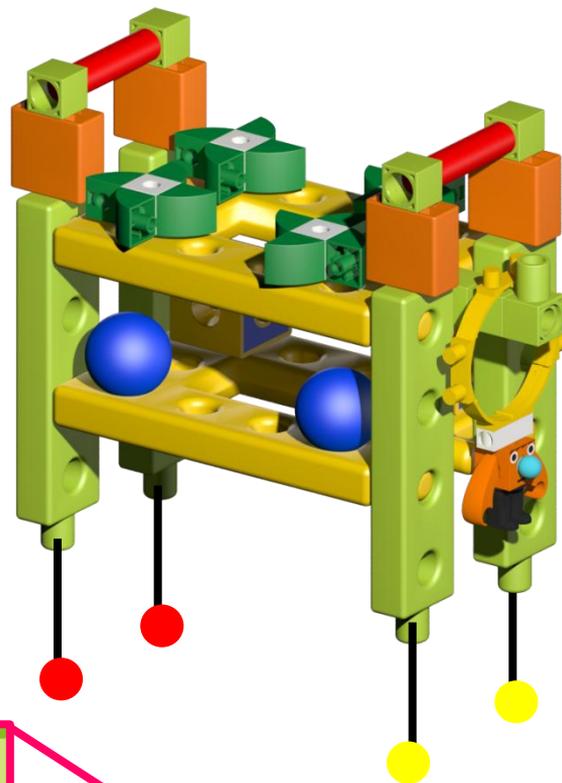
# 12.育苗中心(3) Nursery Center(3)

使用左列零件組成下圖物件  
Assemble the left components .



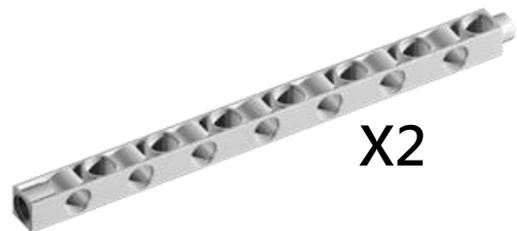
# 12.育苗中心(4) Nursery Center(4)

將育苗中心成品放入基座  
Use the Nursery Center  
to insert into the relative  
color holes.



# 13.管制站(1) Control Center(1)

使用左列零件組成下圖物件  
Assemble the left components .



X8

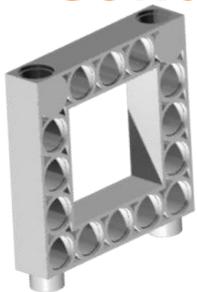


X1



# 13.管制站(2) Control Center(2)

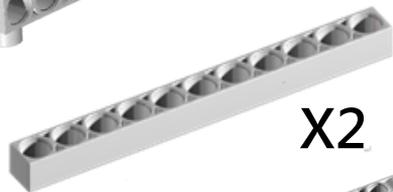
使用左列零件組成下圖物件  
Assemble the left components .



X1



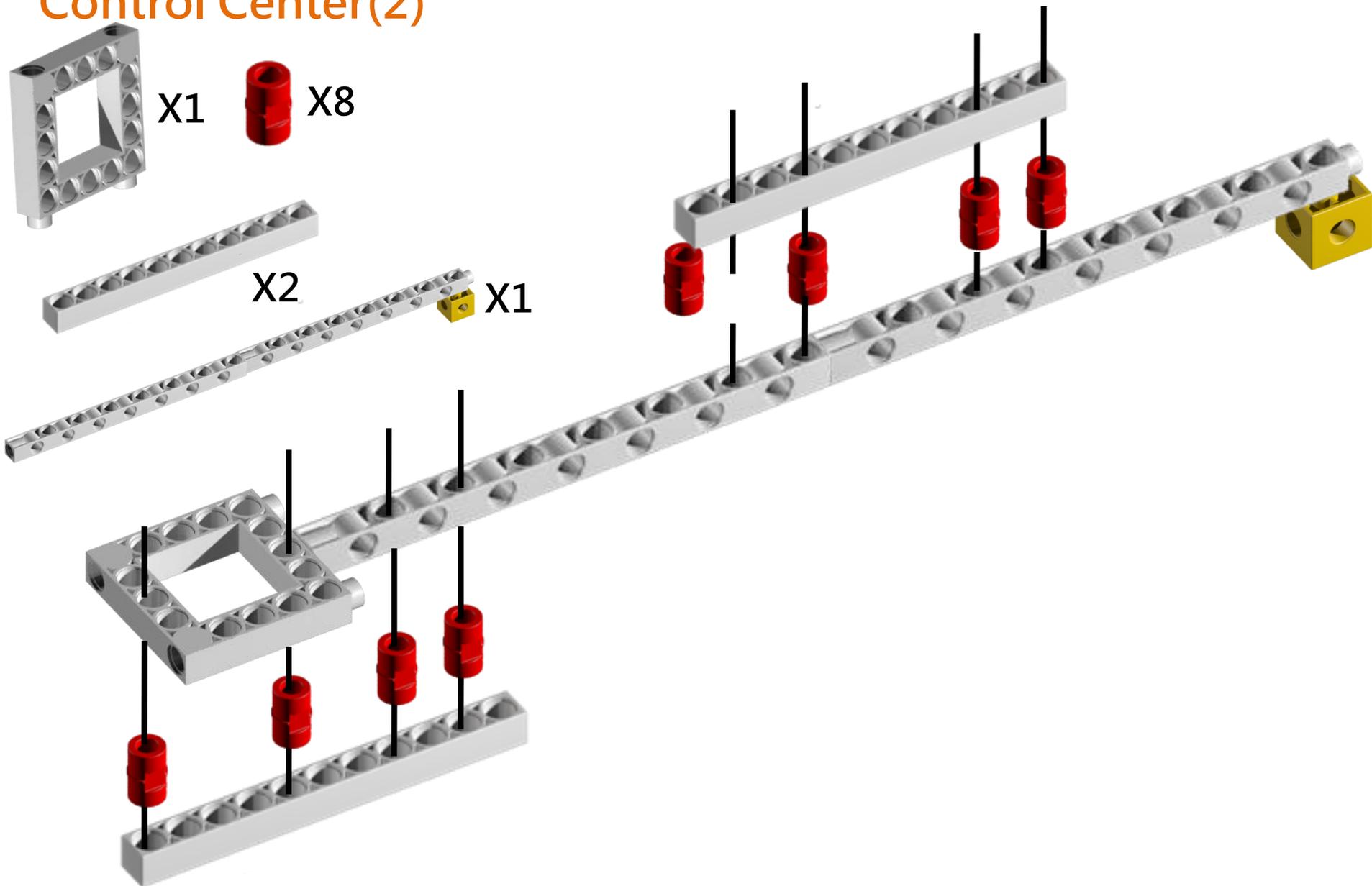
X8



X2



X1

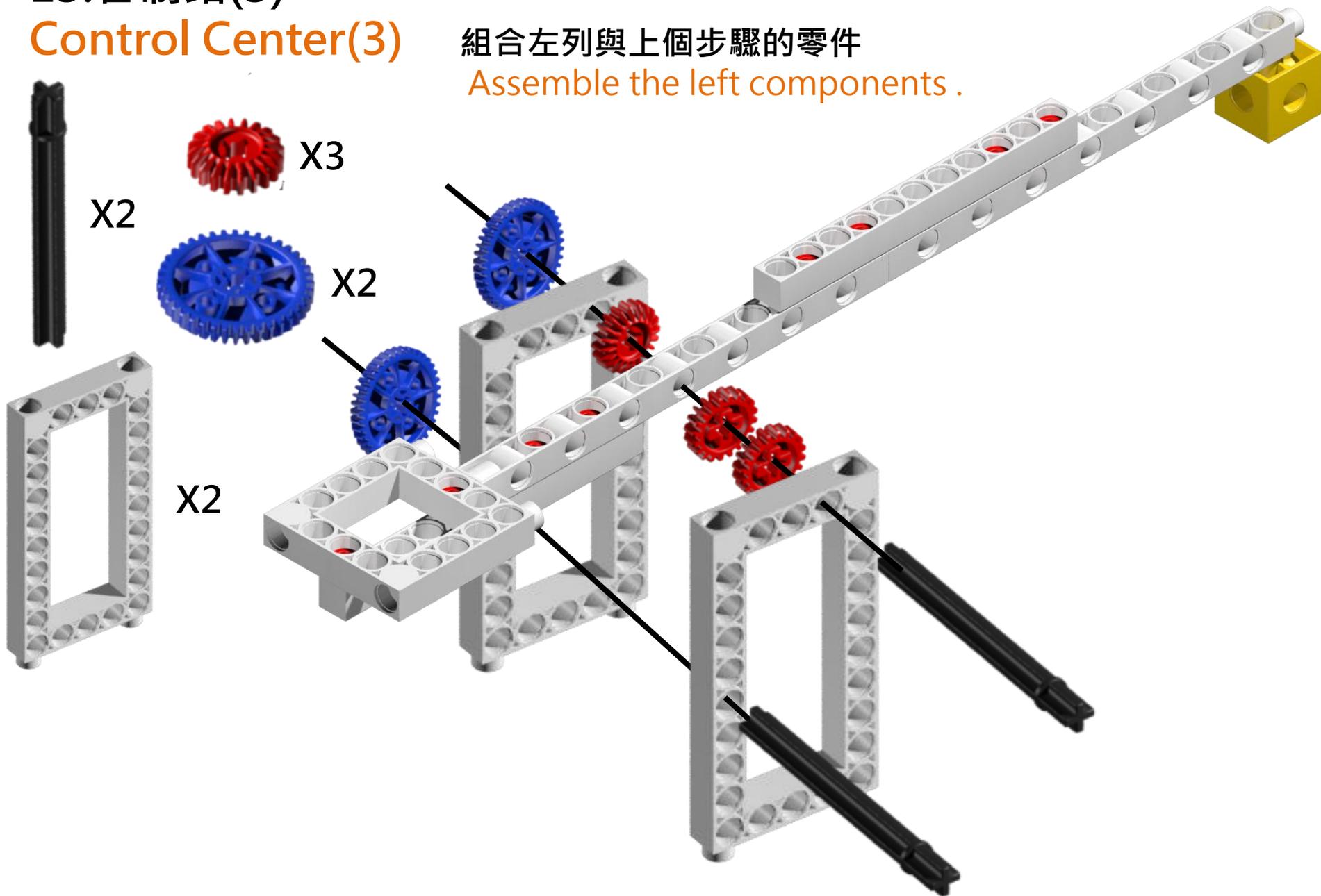


# 13.管制站(3)

## Control Center(3)

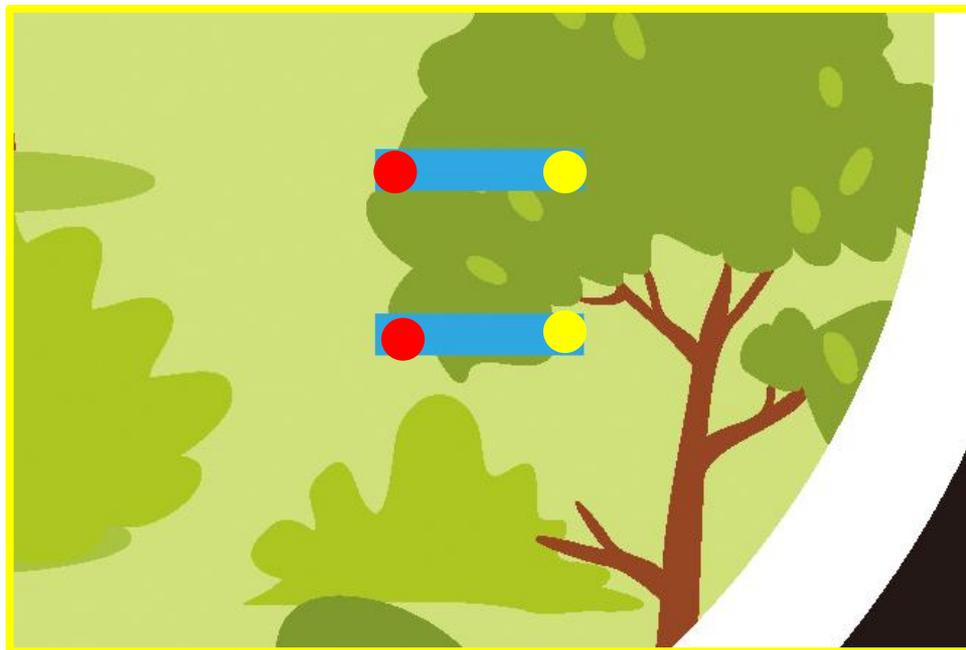
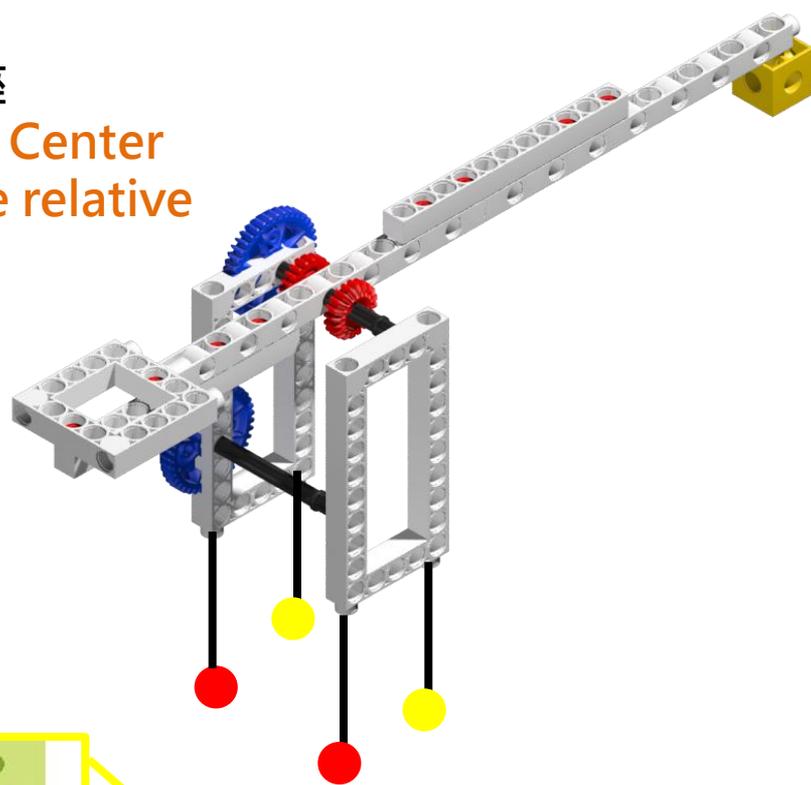
組合左列與上個步驟的零件

Assemble the left components .



# 13. 管制站(4) Control Center(4)

將管制站放入基座  
Use the Control Center  
to insert into the relative  
color holes.

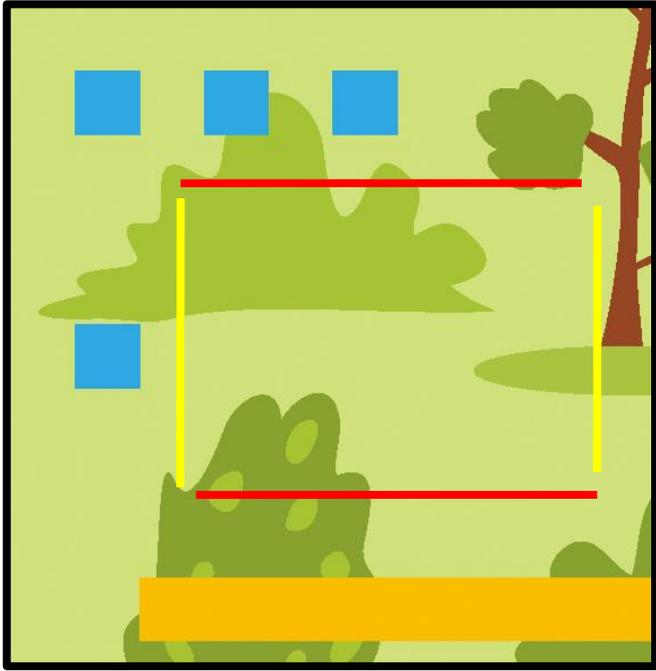
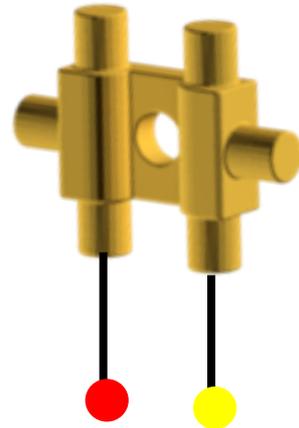
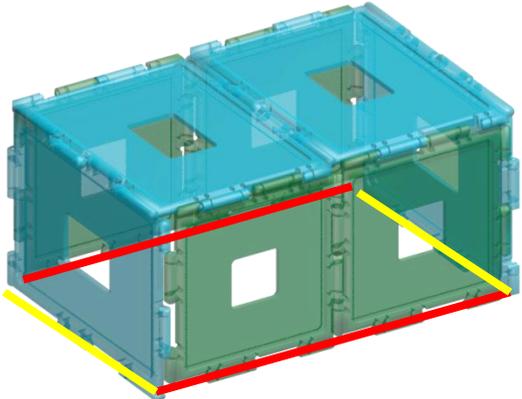
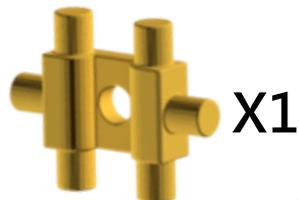
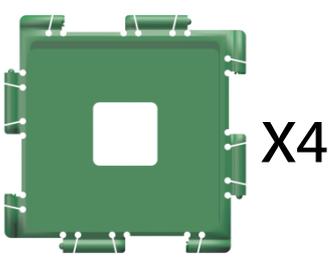


# 14. 飼料盒與剩餘零件(1)

## Overturned feed boxes and other component

使用4個長方版與正方版製作飼料盒，並放置於基座上

Use D-SQUARE and D-RECTANGLE to assemble Overturned feed box and set it on the venue.



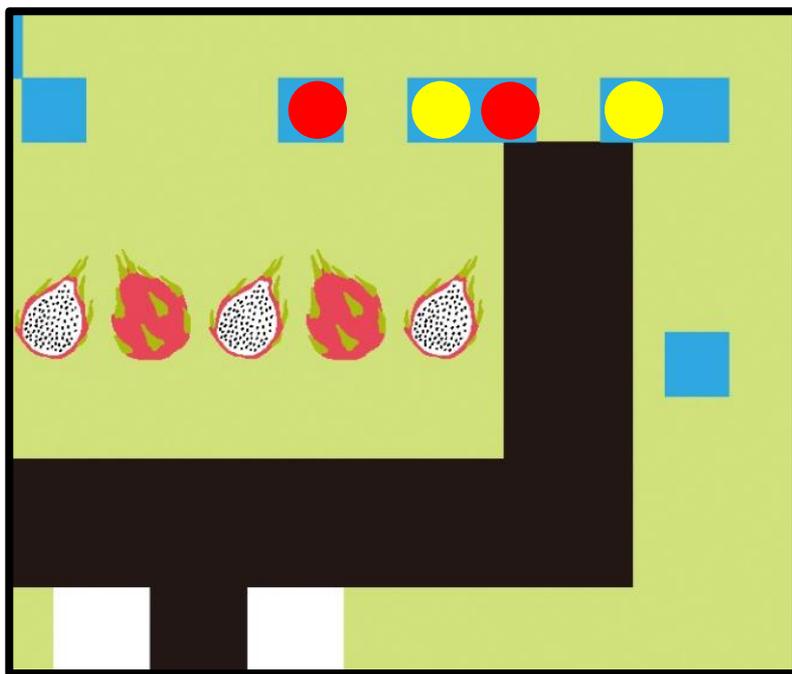
將剩餘外框零件放入基座  
Use the 1 HOLE TRACK to insert into the relative color holes.



# 14. 飼料盒與剩餘零件(2)

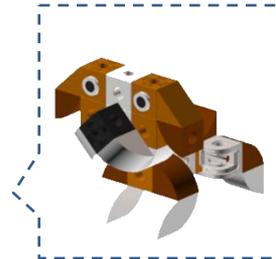
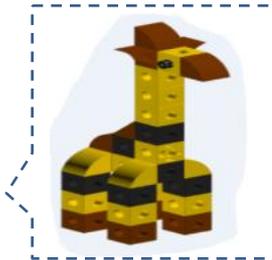
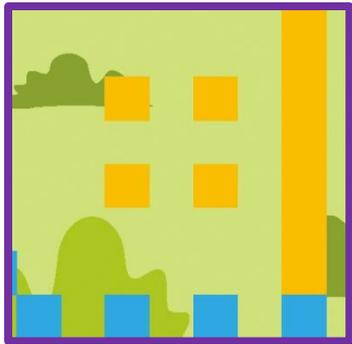
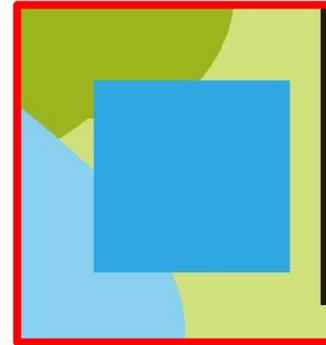
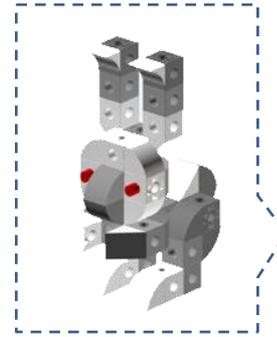
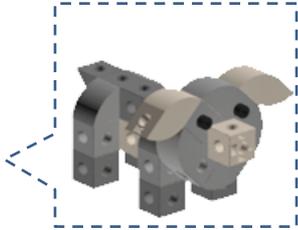


將剩餘外框零件放入基座  
Use the TRACK END to insert into the relative color holes.



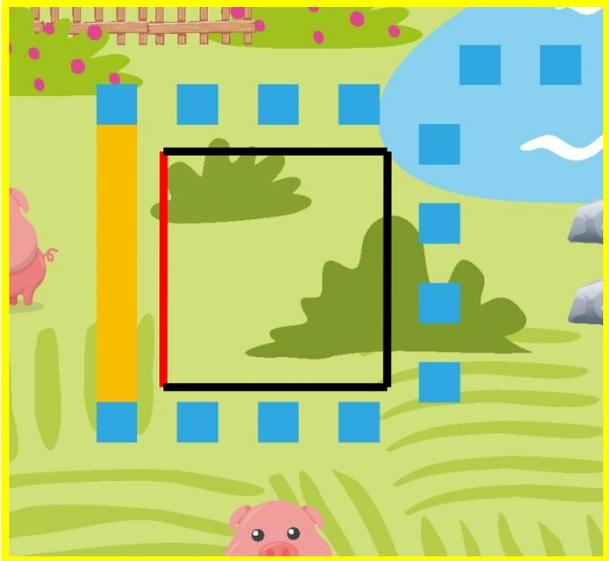
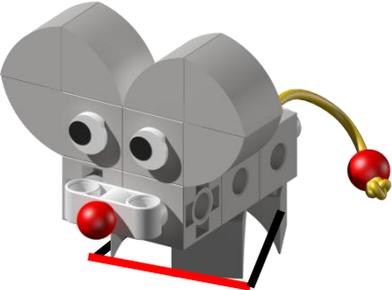
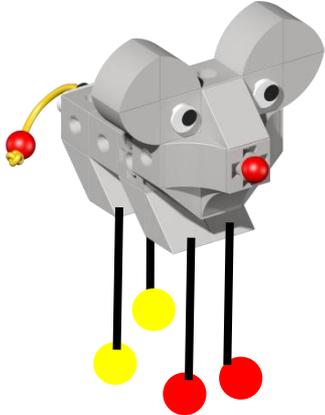
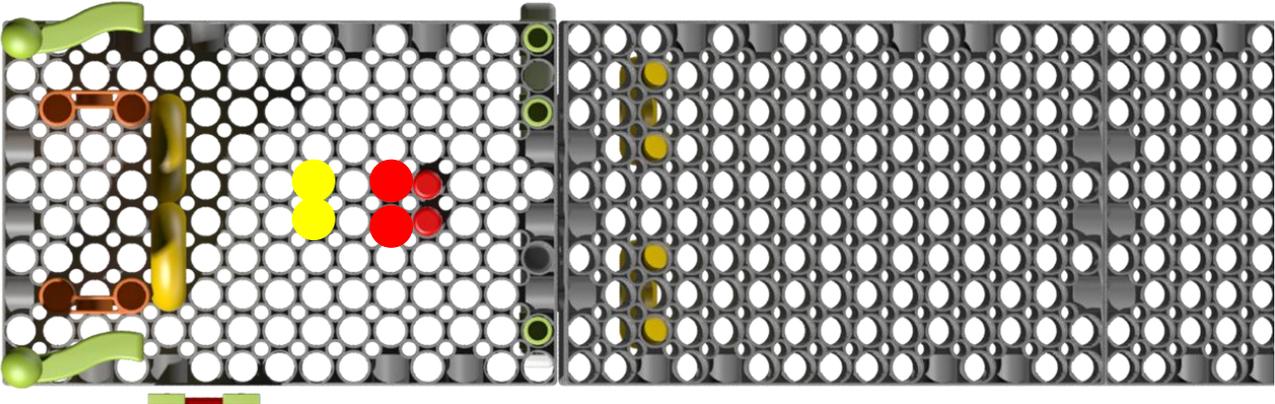
# 牛、兔、豬、狗、長頸鹿的四肢定位

Four-legged positioning of cattle, rabbits, pigs, giraffe and dogs



# 2隻老鼠的四肢定位

## Positioning of 2 Rats

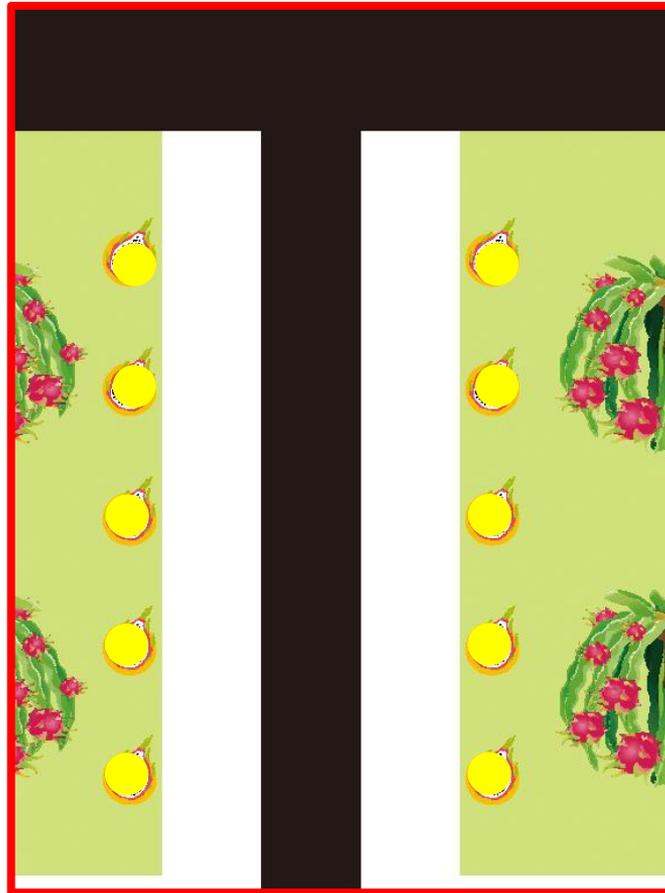


# 火龍果放置位置

## The positioning of dragon fruit



X10



2020 R4M 賽道完成圖

2020 R4M contest venue is done





Thanks for your time